



# UNiiQA+ CL Monochrome

Line scan simplicity from e2v

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UNiiQA+ unleash the potential of your inspection system

## USER MANUAL

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# 1 Camera Overview

## 1.1 Features

- CMOS Monochrome LineScan Sensors:
  - 4096 pixels, 5x5µm
  - 2048, 1024 or 512 pixels, 10x10µm
- Interface : CameraLink® (Base or Medium/Full)
- Line Rate :
  - Up to 40 kl/s for the Base Version
  - Up to 100 kl/s for the High-Speed Version
  - Line rate limited at 40kl/s in 12bits for all models
- Data Rate :
  - 42.5MHz, 60MHz and 85MHz in 1 or 2 Channels for Base version
  - 42.5MHz, 60MHz and 85MHz in Base, Medium, Full or Full+ (Deca) for the High Speed Version
- Bit Depth : 8, 10 or 12bits
- Flat Field Correction
- Contrast Expansion
- Power Supply : 10 – 15V. PoCI Compliant.
- Low Power Consumption : < 3.5W
- M42x1 Native and F-Mount, C-Mount adapters available
- GenCP Compliant (xml file embedded)

## 1.1 Key Specifications

Note : All values in LSB are given in 12 bits format

Characteristics	Typical Value				Unit
Sensor Characteristics at Maximum Pixel Rate					
Resolution	4096	2048	1024	512	Pixels
pixel size (square)	5 x 5	10 x 10	10 x 10	10 x 10	µm
Max Line Rate (Essential Version)					
CameraLink® Base	20	40	40	40	kHz
Max Line Rate (High Speed version)					
CameraLink® Base (8 or 10bits) (2)	40	80	100	100	kHz
CameraLink® Base or Medium (12bits) (3)	40	40	40	40	kHz
CameraLink® Medium (8/10bits) or Full (8bits)(2)	80	100	100	100	kHz
CameraLink® Deca (8bits)(4)	100	100	100	100	kHz
Radiometric Performance at Maximum Pixel Rate and minimum camera gain					
Bit depth	8, 10 and 12				Bits
Response (Peak at 565nm)	81	162/324 <sup>(*)</sup>	162/324 <sup>(*)</sup>	162/324 <sup>(*)</sup>	LSB/(n)/cm²
Camera Gain	5,9	11.1	11.1	11.1	e-/LSB <sub>12bits</sub>
Full Well Capacity	23,7	47.3/23.7 <sup>(*)</sup>	47.3/23.7 <sup>(*)</sup>	47.3/23.7 <sup>(*)</sup>	Ke-
Response non linearity	1	2 <sup>(**)</sup>	2 <sup>(**)</sup>	2 <sup>(**)</sup>	%
Readout Noise	7,5	10.6	10.6	10.6	e-
Dynamic range	70	73/67 <sup>(*)</sup>	73/67 <sup>(*)</sup>	73/67 <sup>(*)</sup>	dB
SNR Max (3/4 Sat)	42	45/41.8 <sup>(*)</sup>	45/41.8 <sup>(*)</sup>	45/41.8 <sup>(*)</sup>	dB
PRNU HF Max		3			%

**Notes :**

(\*) High Dynamic / High Response. : High dynamic with the Use of Multi-Column Gain 1/2

(\*\*) e2v norm: more severe than EMVA 1288 Standard

## 1.2 Description

Functionality (Programmable via Control Interface)		
Analog Gain	Up to 12 (x4)	dB
Offset	-4096 to +4096	LSB
Trigger Mode	Timed (Free run) and triggered (Ext Trig, Ext ITC) modes	
Mechanical and Electrical Interface		
Size (w x h x l)	60 x 60 x 33.65	mm
Weight	<150	g
Lens Mount	F, C and M42x1 (on the Front Face)	-
Sensor alignment ( see chapter 2.1 )	±100	µm
Sensor flatness	50	µm
Power supply	Single 10 DC to 15 DC	V
Power dissipation	< 3,5 PoCL compliant	W
General Features		
Operating temperature	0 to 50 (front face), 70 (internal)	°C
Relative Humidity for Operation	85%	%
Storage temperature	-40 to 70	°C
Regulatory	CE, FCC , Reach, RoHS and Chinese RoHs compliant	

e2v's

UNiiQA+ line scan cameras family has been specifically designed to overcome the limitations of your current inspection system: make cost savings, improve your throughput, inspect larger areas or identify smaller defects.

Three UNiiQA+ product ranges are offered:

- UNiiQA+ Essential: low speed cameras for cost effective equipment or with modest speed requirement
- UNiiQA+ High-Speed: high speed cameras to help improve the performance of your system

The UNiiQA+ family has also been designed to be highly modular to enable engineers to reuse the same camera in multiple equipment, simplify logistics and reduce development cycle time. All UNiiQA+ cameras feature e2v's proprietary CMOS sensors : a single line of highly sensitive pixels of either 5µm or 10µm size.

## 1.3 Typical Applications

- On-line quality control
  - Raw material inspection (plastic film, glass, wood...)
  - Print and paper inspection
- Sorting
  - Food sorting (Belt sorting, Lane sorting, Free fall sorting)
  - Parcel and postal sorting
  - Barcode reading

## 1.4 Models

	Camera Part Number	Description	Details
UNiiQA+ Essential	EV71YC1MCL4005-BA2	Versatile Base CameraLink	4k pixels 5x5µm up to 20kHz 2k, 1k and 0,5k pixels 10x10µm up to 40kHz
	EV71YC1MCL4005-BA0	4k Pixels Base CameraLink	4k pixels 5x5µm up to 20kHz
	EV71YC1MCL2010-BA0	2k pixels Base CameraLink	2k pixels 10x10µm up to 40kHz
UNiiQA+ High Speed	EV71YC1MCL4005-BA3	Versatile Full CameraLink	4k pixels 5x5µm up to 100kHz 2k, 1k and 0,5k pixels 10x10µm up to 100kHz
	EV71YC1MCL4005-BA1	4k Pixels Full CameraLink	4k pixels 5x5µm up to 100kHz
	EV71YC1MCL2010-BA1	2k pixels Full CameraLink	2k pixels 10x10µm up to 100kHz

## 2 CAMERA PERFORMANCES

### 2.1 Camera Characterization

	Unit	4k x 5µm		2k x 10µm		1k x 10µm		0,5k x 10µm	
		Typ.	Max	Typ.	Max	Typ.	Max	Typ.	Max
Dark Noise RMS	LSB	1.3	-	0.92	-	0.92	-	0.92	-
Dynamic Range	dB	70	-	73/67 <sup>(*)</sup>	-	73/67 <sup>(*)</sup>	-	73/67 <sup>(*)</sup>	-
Readout Noise	e-	7.5	-	10.6	-	10.6	-	10.6	-
Full Well Capacity	Ke-	23.7	-	47.3/23.7 <sup>(*)</sup>	-	47.3/23.7 <sup>(*)</sup>	-	47.3/23.7 <sup>(*)</sup>	-
SNR (3/4 Sat)	dB	42	-	45/41.8 <sup>(*)</sup>	-	45/41.8 <sup>(*)</sup>	-	45/41.8 <sup>(*)</sup>	-
Peak Response (660nm)	LSB/ (nJ/cm²)	81	-	162/324 <sup>(*)</sup>	-	162/324 <sup>(*)</sup>	-	162/324 <sup>(*)</sup>	-
Non Linearity	%	1	-	2	-	2	-	2	-
<b>Without Flat Field Correction :</b>									
FPN rms	LSB	0.41	1	0.36	1	0.36	1	0.36	1
FPN pk-pk	LSB	2.7	6.0	2.2	6	2.2	6	2.2	6
PRNU hf (3/4 Sat)	%	0.11	1	0.07	1	0.07	1	0.07	1
PRNU pk-pk (3/4 Sat)	%	0.8	3	0.5	3	0.5	3	0.5	3

Note : (\*)High Dynamic / High Response. : High dynamic with the Use of Multi-Column Gain 1/2

Test conditions :

- Figures in LSB are for a 12bits format.
- Measured at Max Exposure Time and Nominal Gain (No Gain)
- Maximum data rate
- Stabilized temperature 30/40/55 °C (Room/Front Face/Internal)
- SNR Calculated at 75% Saturation with minimum Gain.

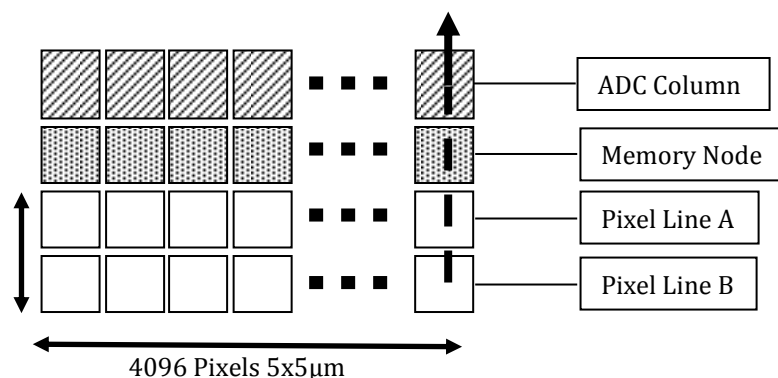
### 2.2 Image Sensor

The Uniiqa+ sensor is composed of one pair of sensitive lines of 4096 pixels of 5µm square.

Each pixel on the same column uses the same Analog to Digital Column converter (ADC Column).

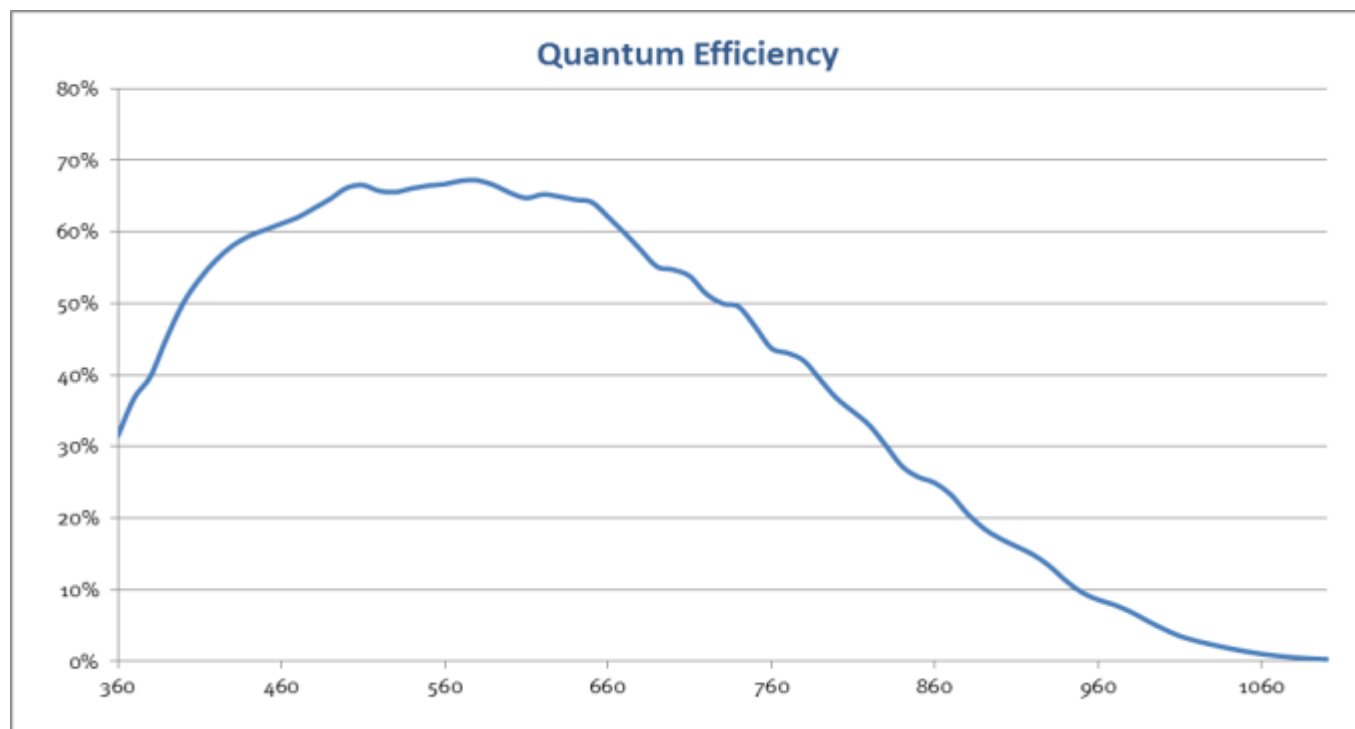
This structure allows several definitions :

- 4k pixels 5x5µm
- 2k Pixels 10x10µm by binning of 4 pixels
- Then, 1k or 0,5k 10x10µm are achieved by applying an ROI on the centre of the sensor.

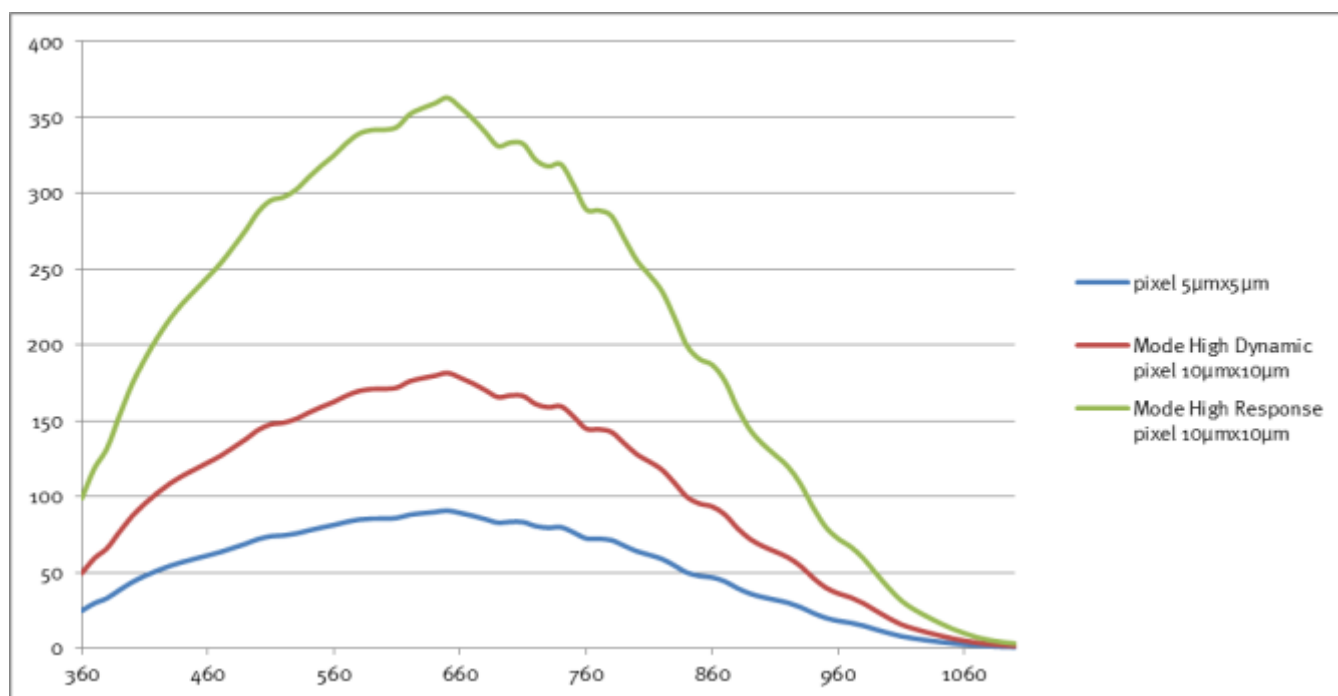


## 2.3 Response & QE curves

### 2.3.1 Quantum Efficiency



### 2.3.2 Spectral Response Curves

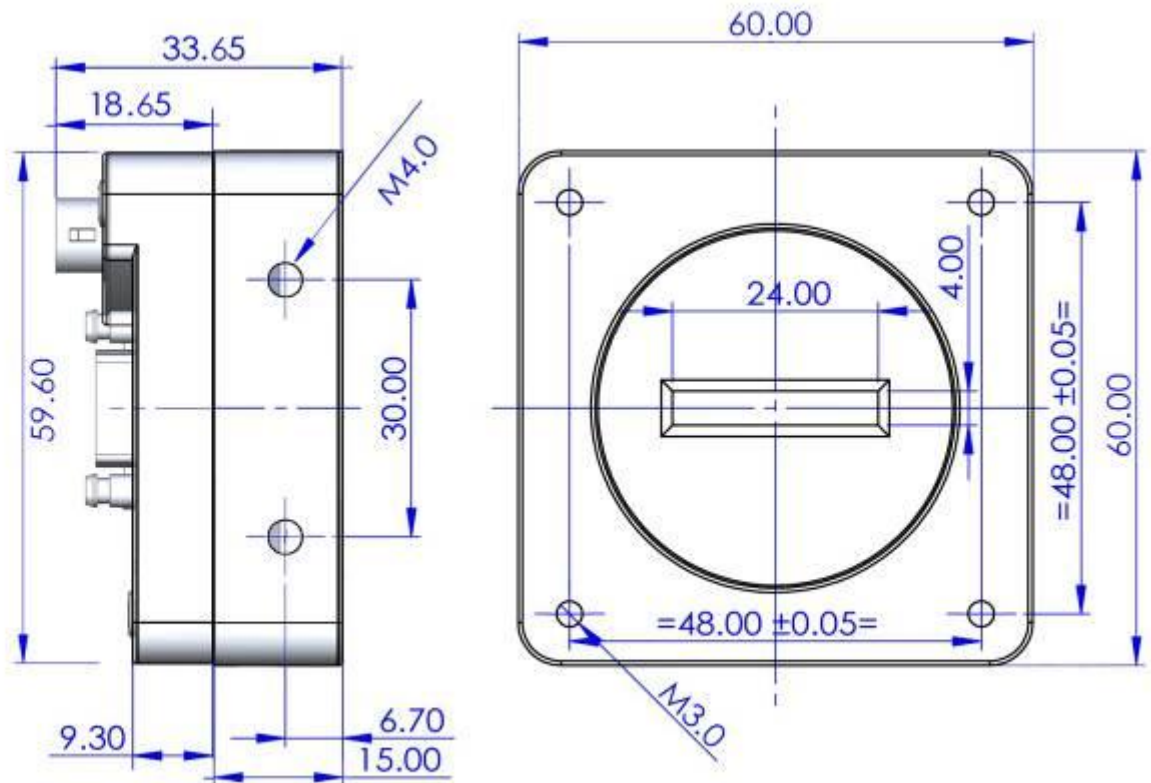


(\*) High Dynamic / High Response. : High dynamic with the Use of Multi-Column Gain 1/2

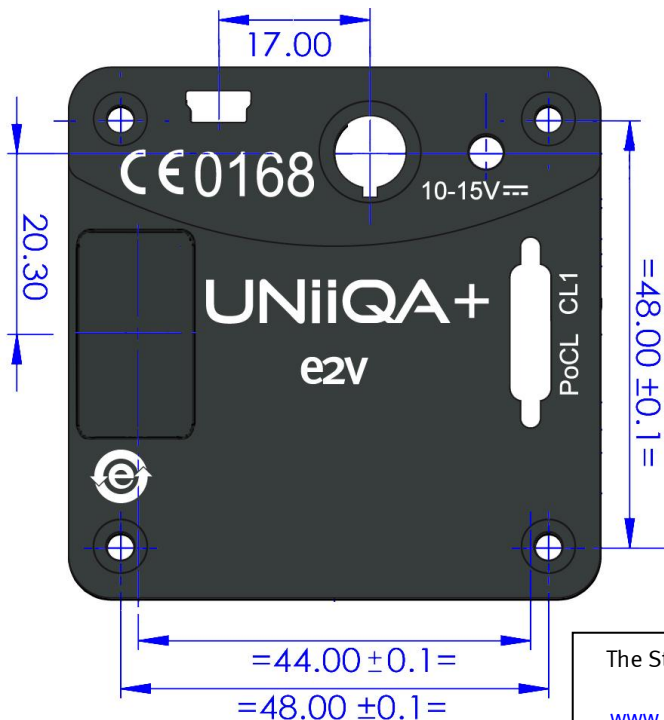


### 3 Camera Hardware and Interface

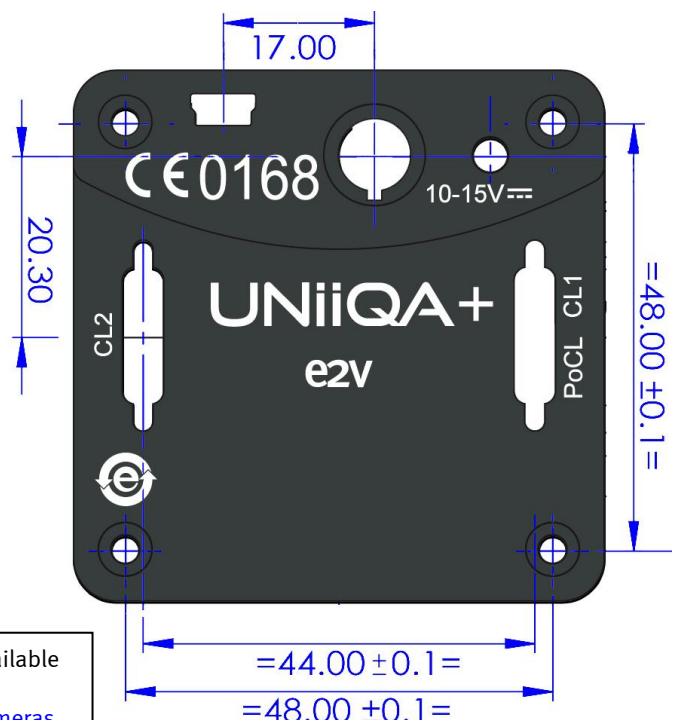
#### 3.1 Mechanical Drawings



Essential Model



High Speed Model



The Step file is available  
on the web :  
[www.e2v.com/cameras](http://www.e2v.com/cameras)



Sensor alignment	
Z = -10.3 mm	±100µm
X = 9.5 mm	±100 µm
Y = 62.5mm	±100 µm
Die flatness	50 µm
Rotation (X,Y plan)	±0.3°
Parallelism	50µm

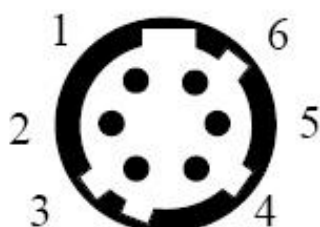
## 3.2 Input/output Connectors and LED



### 3.2.1 Power Connector

Camera connector type: Hirose HR10A-7R-6PB (male)

Cable connector type: Hirose HR10A-7P-6S (female)



Camera side description

Signal	Pin	Signal	Pin
PWR	1	GND	4
PWR	2	GND	5
PWR	3	GND	6

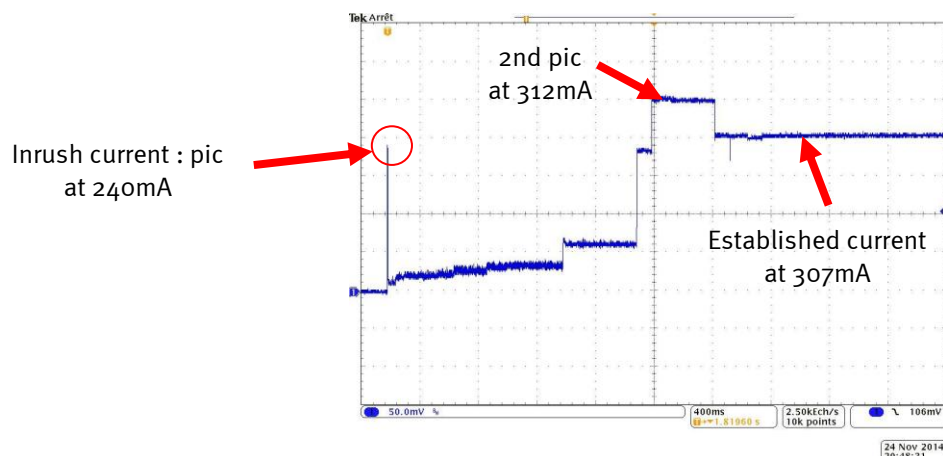
Power supply from 10 to 15v  
 Power 3,5W max with an typical inrush current peak of  
**0,32A** during power up

### 3.2.2 Consumption and Inrush Current

Typical current/Power during the grab (possible variation : +/- 5%)

Camera supply (Max Speed)	Supply 10V		Supply 12V		Supply 15V	
	I(mA)	I(mA)	I(mA)	P(W)	I(mA)	P(W)
<b>Essential</b>	309	3.09W	257	3.09W	209	3.14W
<b>High Speed</b>	314	3.14W	261	3.14W	212	3.19W

Power Time : Max 3s (Green Light)



### 3.2.3 Status LED Behaviour

After less than 2 seconds of power establishment, the LED first lights up in ORANGE. Then after a Maximum of 3 seconds, the LED must turn in a following colour :

Colour and state	Meaning
<b>Green</b> and continuous	OK
<b>Green</b> and blinking slowly	Waiting for External Trigger (Trig1 and/or Trig2)
<b>Red</b> and continuous	Camera out of order : Internal firmware error
<b>Orange</b> and Continuous	Camera booting or upgrading

### 3.2.4 CameraLink Output Configuration

Version "Essential"	Adjacent Channels		Pixels per Channel			
			4k	2k	1k	0,5k
Base : 1 Channel 8/10/12bits	1 x 85MHz (60/42.5MHz)	1 x 4096	1 x 2048	1 x 1024	1 x 512	
Base : 2 Channels 8/10/12bits	2 x 85MHz (60/42.5MHz)	2 x 2048	2 x 1024	2 x 512	2 x 256	
<b>Version "High Speed"</b>						
Base : 1 Channel 8/10/12bits	1 x 85MHz (60/42.5MHz)	1 x 4096	1 x 2048	1 x 1024	1 x 512	
Base : 2 Channels 8/10/12bits	2 x 85MHz (60/42.5MHz)	2 x 2048	2 x 1024	2 x 512	2 x 256	
Medium : 4 Channels 8/10/12bits	4 x 85MHz (60/42.5MHz)	4 x 1024	4 x 512	4 x 256	NR	
Full : 8 Channels 8bits	8 x 85MHz (60/42.5MHz)	8 x 512	8 x 256	NR	NR	
Deca : 10 Channels 8bits	10 x 42.5MHz (60/85MHz)	10 x 409	NR	NR	NR	

NR : Not required as the fastest speed (100kHz) is already achieved by the precedent output mode with the lowest data rate (ex : 100kHz is achieved on 512 pixel in base mode with 2 x 42.5MHz. Medium is not required, even for 10bits.

## 4 Standard Conformity

The UNiiQA+ cameras have been tested using the following equipment:

- A shielded power supply cable
- A Camera Link data transfer cable ref. 1MD26-3560-00C-500 (3M), 1SF26-L120-00C-500 (3M)
- A linear AC-DC power supply

e2v recommends using the same configuration to ensure the compliance with the following standards.

### 4.1 CE Conformity

The UNiiQA+ cameras comply with the requirements of the EMC (European) directive 89/336/CEE (EN 50081-2, EN 61000-6-2).



**CE 0168**

### 4.2 FCC Conformity

The UNiiQA+ cameras further comply with Part 15 of the FCC rules, which states that: Operation is subject to the following two conditions:



- This device may not cause harmful interference, and
- This device must accept any interference received, including interference that may cause undesired operation

This equipment has been tested and found to comply with the limits for Class A digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference.

**FCC ID : 2ADJ7EV71YC1XCLXXXX**

**Warning:** Changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

### 4.3 RoHS / Chinese RoHS

RoHS per EU Directive 2011/65/EC and WEEE per EU Directive 2002/96/EC

China Electronic Industry Standard SJ/T11364-2006



### 4.4 GenICam / GenCP

GenICam/GenCP XML Description File, Superset of the GenICam™ Standard Features Naming Convention specification

V1.5, Camera Link Serial Communication : GenICam™ Generic Control Protocol (GenCP V1.0)



## 5 GETTING STARTED

### 5.1 Out of the box

The contains of the Camera box is the following :

- One Camera UNiiQA+



*There is no CDROM delivered with the Camera : Both User Manual (this document) and CommCam control software have to be downloaded from the web site : This ensure you to have an up-to-date version.*

*Main Camera page : [www.e2v.com/cameras](http://www.e2v.com/cameras)*

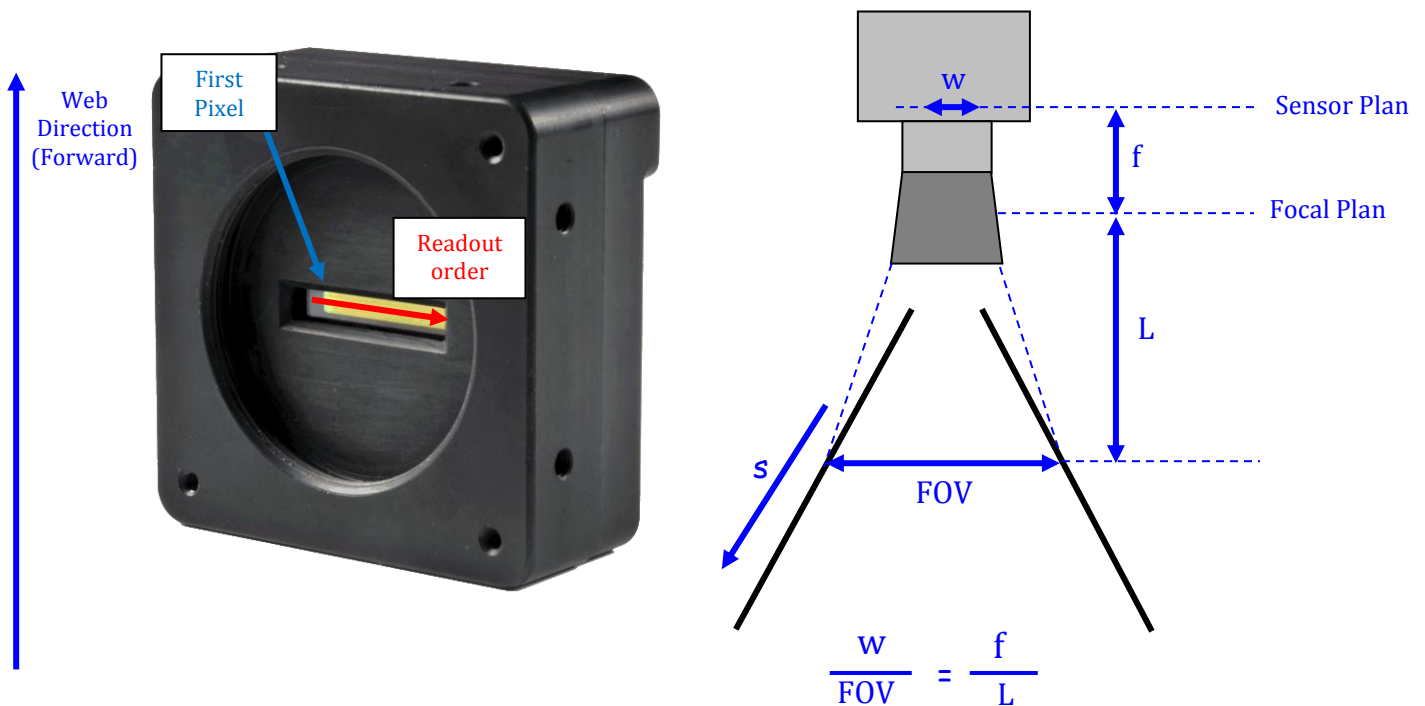
*On the appropriate Camera Page (UNiiQA+ Monochrome) you'll find a download link first version of CommCam compliant is indicated in the last Chapter*

*CommCam download requires a login/password :*

- Login : **commcam**
- Password : **chartreuse**



### 5.2 Setting up in the system



## 6 CAMERA SOFTWARE INTERFACE

### 6.1 Control and Interface

As all the e2v Cameras, the UNiiQA+ CL is delivered with the friendly interface control software COMMCAM.UCL (as “Ultimate Camera Link”) which is based on the GenICam standard. COMMCAM recognizes and detects automatically all the UCL Cameras connected on any transport layers (Camera Link or COM ports) of your system.

Once connected to the Camera you have an easy access to all its features. The visibility of these features can be associated to three types of users: Beginner, Expert or Guru. Then you can make life easy for simple users. Minimum version of CommCam is **2.4.2** in order to recognize the UNiiQA+ Camera (all versions)



### 6.2 Serial Protocol and Command Format

The Camera Link interface provides two LVDS signal pairs for communication between the camera and the frame grabber. This is an asynchronous serial communication based on RS-232 protocol.

The serial line configuration is:

- Full duplex/without handshaking
- 9600 bauds (default), 8-bit data, no parity bit, 1 stop bit. The baud rate can be set up to 115200

#### 6.2.1 Syntax

Internal camera configurations are activated by write or readout commands.

The command syntax for write operation is:

**W** *<command\_name>* *<command\_parameters>* **<CR>**

The command syntax for readout operation is:

**R** *<command\_name>* **<CR>**

## 6.2.2 Command Processing

Each command received by the camera is processed:

- The setting is implemented (if valid)
- The camera returns ">"<return code><CR>

The camera return code has to be received before sending a new command.



The camera return code has to be received before sending a new command. Some commands are longer than the others : Waiting for the return code ensure a good treatment of all the commands Without saturating the buffer of the camera.

## 6.2.3 GenCP Compliance

The camera is compliant with the GenCP standard. It is also still compliant with ASCII command format : Both types of commands are detailed in the next chapter.

GenCP requires a certain time for the command execution :

- Maximum Device Response Time : This register gives the max time for the execution of any command. Usually it's set at a value lower than 300ms
- If the execution time of the command is greater than 300ms, the camera sends a "pending acknowledge" command which gives the duration of this command : It can't be greater than 65536ms

## 6.2.4 Error code table

The error codes returned by the camera are compliant with the GenCP standard :

Status Code (Hex)	Name	Description
0x0000	GENCP_SUCCESS	Success
0x8001	GENCP_NOT_IMPLEMENTED	Command not implemented in the device.
0x8002	GENCP_INVALID_PARAMETER	At least one command parameter of CCD or SCD is invalid or out of range.
0x8003	GENCP_INVALID_ADDRESS	Attempt to access a not existing register address.
0x8004	GENCP_WRITE_PROTECT	Attempt to write to a read only register.
0x8005	GENCP_BAD_ALIGNMENT	Attempt to access registers with an address which is not aligned according to the underlying technology.
0x8006	GENCP_ACCESS_DENIED	Attempt to read a non-readable or write a non-writable register address.
0x8007	GENCP_BUSY	The command receiver is currently busy.
0x800B	GENCP_MSG_TIMEOUT	Timeout waiting for an acknowledge.
0x800E	GENCP_INVALID_HEADER	The header of the received command is invalid. This includes CCD and SCD fields but not the command payload.
0x800F	GENCP_WRONG_CONFIG	The current receiver configuration does not allow the execution of the sent command.
0x8FFF	GENCP_ERROR	Generic error.



## 7 Camera Commands

The Following chapter is about the camera commands. These commands are detailed in tables with both ASCII and GenCP forms. See below how to read the tables :

GenCP address	ASCII command	GenICam command	Size	R/W	Description
0x12100	tper	LinePeriod	4	RW	Line period from 1 (0.1us) to 65535 (6553,5us) step 1 (0.1us)

Register address for the GenCP Command  
 ASCII Command. "NA" when pure GenCP command  
 GenICam (SFNC) name  
 Register size (in Bytes)  
 RW : Read/Write  
 RO : Read Only  
 WO : Write Only  
 Command details

### 7.1 Device Information

These values allow to identify the Camera.

GenCP address	ASCII command	GenICam command	Size	R/W	Description
0x0000	NA	GenCPVersion	4	R	Complying GenCP specification version
0x0004	vdnm	ManufacturerName	64	R	String containing the self-describing name of the manufacturer
0x0044	mdnm	ModelName	64	R	String containing the self-describing name of the device model
0x00C4	dhwv	DeviceVersion	64	R	String containing the version of the device
0x0104	idnb	ManufacturerInfo	64	R	String containing additional manufacturer info
0x0144	deid	SerialNumber	64	R	String containing the serial number of the device
0x0184	cust	UserDefinedName	64	RW	String containing the user define name of the device
0x01C4	NA	DeviceCapability	8	R	Bit field describing the device's capabilities
0x1CC	NA	MaximunDeviceResponseTime	4	R	Maximum response time in milliseconds

- Device User ID (*UserDefinedName*)** : Camera identifier set by the User in a 64Bytes String.
  - ⇒ Read function (ASCII): "r cust";  
Returned by the camera : String of 64 bytes (including "/o")
  - ⇒ Write function (ASCII): "w cust <idstr"

## 7.2 Device Privilege, Status and Reboot

GenCP address	ASCII command	GenlCam command	Size	R/W	Description
0x17040	lock	<a href="#">PrivilegeLevel</a>	4	RW	Read: - 0 : Factory - 1 : Advance User - 2 : User Write : - 1 : change mode from factory to AdvanceUser - 2 : change mode to User - Other: key to unlock the camera
0x17048	stat	<a href="#">Status</a>	4	RO	Camera Status; bit set when : Bit0 :no trigger during more than 1s Bit1 : trigger too fast Bit2 : <i>reserved</i> Bit8 : overflow occurs during FFC calibration Bit9 : underflow occurs during FFC calibration Bit16 : hardware error detected
0x17050	boid	<a href="#">BoardID</a>	32	R	Unique Board Identification. Written by the camera manufacturer or test bench
0x17070	bost	<a href="#">BoardStatus</a>	16	R	Give the status of the board. Written by the camera manufacturer or the test bench
0x17080	boot	<a href="#">RebootCamera</a>	4	WO	Reboot the camera with a command - 1 restart the camera (like a power cycle) - 2 restart only camera application (bypass upgrade application)

- **Privilege level Management** ([PrivilegeLevel](#)) : Get the current Camera privilege level.
  - ⇒ Read function (ASCII): “**r lock**” : Get the current privilege  
 Returned by the camera : 0 to 2
  - ⇒ Write function (ASCII): “**w lock <val>**” : <val> is as follow
    - **2** : Lock the Camera in Integrator or “privilege User”
    - **<computed value>** : Unlock the Camera back in Integrator mode

There are 3 privilege levels for the camera :

- Factory (0) : Reserved for the Factory
- Integrator (1) : Reserved for system integrators
- User (2) : For all Users.

The Cameras are delivered in Integrator mode. They can be locked in User mode and a specific password is required to switch back the Camera in Integrator mode. This password can be generated with a specific tool available from the hotline (hotline-cam@e2v.com)

- **Camera status** : Get the Camera status register (32bits Integer)
  - ⇒ Read function (ASCII): “**r stat**”;  
 Returned by the camera : 32bits integer :
    - **Bit 0** : ([StatusWaitForTrigger](#)) : True if no trig received from more than 1sec
    - **Bit 1** : ([StatusTriggerTooFast](#)) : Missing triggers. Trig signal too fast
    - Bit 2, 3, 4, 5, 6, 7 : Reserved
    - **Bit 8** : ([StatusWarningOverflow](#)) : True is an overflow occurs during FFC or Tap balance processing.
    - **Bit 9** : ([StatusWarningUnderflow](#)) : True is an underflow occurs during FFC or Tap balance processing
    - Bits, 10, 11, 12, 13, 14, 15 : Reserved
    - **Bit 16** : ([StatusErrorHardware](#)) : True if hardware error detected
    - Bits, 17 to 31 : Reserved

### 7.3 Communication and Firmware version

GenCP address	ASCII command	GenICam command	Size	R/W	Description
0x10000	NA	<a href="#">SupportedBaudrate</a>	4	R	Supported baudrate: 0x3B = mask of all the following : 0x01 : BAUDERATE_9600 0x02 : BAUDERATE_19200 0x08 : BAUDERATE_57600 0x10 : BAUDERATE_115200 0x20 : BAUDERATE_230400
0x10004	baud	<a href="#">CurrentBaudrate</a>	4	RW	Current baudrate: 0x01 : BAUDERATE_9600 0x02 : BAUDERATE_19200 0x08 : BAUDERATE_57600 0x10 : BAUDERATE_115200 0x20 : BAUDERATE_230400
0x10008	dfwv	<a href="#">DeviceFirmwareVersion</a>	16	RO	Version of the current package

- **Device Serial Port Baud Rate** ([CurrentBaudRate](#)): Set the Camera Baud Rate
  - ⇒ Read function (ASCII): **"r baud"**;  
Returned by the camera : Value of the Baud Rate
  - ⇒ Write function (ASCII): **"w baud"** <index> with the index as follows :
    - 1 (0x01) : 9600 Bauds (default value at power up)
    - 2 (0x02): 19200 Bauds
    - 8 (0x08): 57600 Bauds
    - 18 (0x10): 115200 Bauds
    - 32(0x20) : 23040 Bauds

## 7.4 Image Format

GenCP address	ASCII command	GenICam command	Size	R/W	Description
0x12000	snsW	SensorWidth	4	R	Pixels number (can be set for versatile model)
-	-	SensorHeight	4	R	1
-	-	WidthMax	4	R	Pixels number (can be set for versatile model)
-	-	HeightMax	4	R	1
-	-	Height	4	R	1
-	-	Width	4	R	Pixels number (can be set for versatile model)
0x12004	smod	SensorMode	4	RW	Depending the model of the camera 0 : 4096 Pixels, 5x5µm 1 : 2048 pixels 10x10µm 2 : 1024 pixels 10x10µm ( <i>Versatile only</i> ) 3 : 512 pixels 10x10µm ( <i>Versatile only</i> )
0x12008	revr	ReverseReading	4	RW	0 : disable 1 : enable
0x1200C	mode	OutputMode	4	RW	0 : Base 2 Outputs 8-bit 1 : Base 2 Outputs 10-bit 2 : Base 2 Outputs 12-bit 3 : Medium 4 output 8-bit ( <i>High Speed only</i> ) 4 : Medium 4 output 10-bit ( <i>High Speed only</i> ) 5 : medium 4 output 12-bit ( <i>High Speed only</i> ) 6 : full 8 output 8-bit ( <i>High Speed only</i> ) 7 : full+ 10 output 8-bit ( <i>High Speed only</i> ) 8 : Base 1 Output 8-bit 9 : Base 1 Output 10-bit 10 : Base 1 Output 12-bit
0x12010	clfq	OutputFrequency	4	RW	Configure the CameraLink Interface frequency 0 : 85MHz 1 : 60MHz 2 : 42.5 MHz
0x12014	srce	TestImageSelector	4	RW	0 : "Off" (Sensor image) 1 : "GreyHorizontalRamp" 2 : "whitePattern" 3 : "GrayPattern" 4 : "BlackPattern" 5 : "GreyVerticalRampMoving"
0x12018	temp	Temperature	4	RO	Read temperature value Format : Integer in degree Celsius

- **Sensor Mode** (*SensorMode*) : Defines the number of pixels and their size. **Only available for versatile models.** This command is available in the CommCam "Image Format Control" section :

- ⇒ Read function (ASCII): "r smod";  
Returned by the camera : Integer from 0 to 3
- ⇒ Write function (ASCII): "w smod" <value> :
  - "0" : 4096 pixels, 5x5µm
  - "1" : 2048 pixels, 10x10µm
  - "2" : 1024 pixels, 10x10µm
  - "3" : 512 pixels, 10x10µm

- **Reverse Reading (X) (*ReverseReading*)** : Allows to output the line in the Reverse-X direction. This value is available in the CommCam “Image Format Control” section :
  - ⇒ Read function : “**r revr**”;
  - Return by the Camera : 0 or 1 (enabled/disabled)
  - ⇒ Write function : “**w revr** <value>”;
    - “0” : Disabled.
    - “1” : Enables the reverse reading out
- **Output mode (*OutputMode*)** : Set the CameraLink Output mode.  
This command is available in the CommCam “Image Format Control” section :
  - ⇒ Read function (ASCII): “**r mode**”;
  - Returned by the camera : Output mode from 0 to 10 (see table below).
  - ⇒ Write function (ASCII): “**w mode**” <value> :  
detailed in the table below :
- **Interlaced Mode (*InterlacedMode*)** : Set the Tap Interlaced (odd/even) Mode.  
This command is available in the CommCam “Image Format Control” section :
  - ⇒ Read function (ASCII): “**r itrl**”;
  - Return by the Camera : 0 or 1 (enabled/disabled)
  - ⇒ Write function (ASCII): “**w itrl**” <value> :
    - “0” : Disabled.
    - “1” : Interlaced (odd/even) Taps enabled (Only in Base 2Taps Output Mode)



*The Interlaced mode is valid only when the Output mode is in Base 2Taps. This means that :*

- If the Output Mode is set in something else than Base 2 Taps, the Interlaced Parameter is disabled
- If the Interlaced mode is enabled, only Base 2 Taps mode is available as Output Mode.

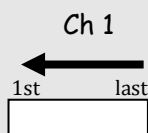
Modes	Connector CL1	Connector CL2	Mode value
Base 2 Channels 8 Bits (Separate or Interlaced)	2 x 8 bits	-	0
Base 2 Channels 10bits (Separate or Interlaced)	2 x 10 bits	-	1
Base 2 Channels 12 Bits (Separate or Interlaced)	2x 12 bits	-	2
Medium 4 Channels 8bits (High Speed Version Only)	4 x 8 bits	-	3
Medium 4 Channels 10 bits (High Speed Version Only)	4 x 10 bits	-	4
Medium 4 Channels 12bits (High Speed Version Only)	4 x 12 bits	-	5
Full 8 Channels 8bits (High Speed Version Only)	8 x 8 bits	-	6
Full+ 10 Channels 8bits (High Speed Version Only)	10 x 8 bits	-	7
Base 1 Channel 8 Bits	1 x 8 bits	-	8
Base 1 Channel 10bits	1 x 10 bits	-	9
Base 1 Channel 12 Bits	1 x 12 bits	-	10

- **Output Frequency (*OutputFrequency*)** : Set the CameraLink Data Output Frequency. This value is available in the CommCam “Image Format Control” section :
  - ⇒ Read function (ASCII): “**r clfq**”;
  - Return by the Camera : Frequency from 0 to 2
  - ⇒ Write Function (ASCII): “**w clfq** <value>”
    - “0” : 85MHz
    - “1” : 60MHz
    - “2” : 42.5MHz



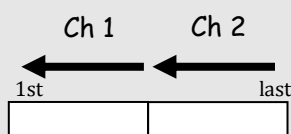
## Structure of the Camera Link Channels for interfacing

- **Base 1 Tap Mode :** 1 Channels Outputted from Left to Right



Output direction for ReverseReading = 0

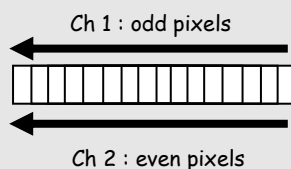
- **Base 2 Taps Mode :** 2 Channels Separate, outputted from Left to Right



Output direction for ReverseReading = 0

1st last

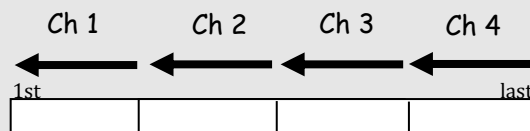
- **Base 2 Taps Interlaced Mode :** 2 Channels interlaced odd/even, outputted from Left to Right



Output direction for ReverseReading = 0

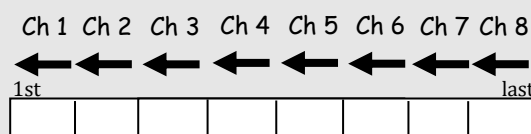
**Interlaced** parameter must be set : "w itrl 1"

- **Medium Mode :** 4 Taps Separate, outputted from Left to Right



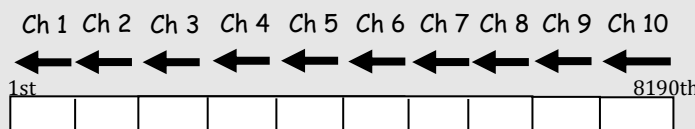
Output direction for ReverseDirection = 0

- **FULL Mode :** 8 Taps Separate, outputted from Left to Right.



Output direction for ReverseDirection = 0

- **FULL+ (Deca) Mode :** 10 Taps Separate, outputted from Left to Right.



Output direction for ReverseDirection = 0  
Last 2 pixels ignored



The CameraLink standard requires a minimum of 256 Pixels per channel. Then for the versatile model and the lowest definitions, some combination sensor Mode / Output mode are not available. The following table details the possible combinations :

Modes	4096	2048	1024	512
Base 1 Channel 8 Bits	1 x 2048	1 x 2048	1 x 1024	1 x 512
Base 1 Channel 10bits	1 x 2048	1 x 2048	1 x 1024	1 x 512
Base 1 Channel 12 Bits	1 x 2048	1 x 2048	1 x 1024	1 x 512
Base 2 Channels 8 Bits	2 x 2048	2 x 1024	2 x 512	2 x 256
Base 2 Channels 10bits	2 x 2048	2 x 1024	2 x 512	2 x 256
Base 2 Channels 12 Bits	2 x 2048	2 x 1024	2 x 512	2 x 256
Medium 4 Channels 8bits	4 x 1024	4 x 512	4 x 256	NA
Medium 4 Channels 10 bits	4 x 1024	4 x 512	4 x 256	NA
Medium 4 Channels 12bits	4 x 1024	4 x 512	4 x 256	NA
Full 8 Channels 8bits	8 x 512	8 x 256	NA	NA
Full+ 10 Channels 8bits(*)	10 x 409	NA	NA	NA

(\*) Last 2 pixels ignored.

The table of the [appendix 10 chapter 10.2](#) gives the max speed achievable for each of these combinations in addition with the combination of the Output Data Frequency.

- **Test Image Selector** ([TestImageSelector](#)) : Defines if the data comes from the Sensor or the FPGA (test Pattern). This command is available in the CommCam “Image Format” section :

- ⇒ Read function (ASCII): “**r srce**”;  
Returned by the camera : “o” if Source from the Sensor and “1 to 5” if test pattern active
- ⇒ Write function (ASCII): “**w srce**” <value> :
  - “o” : To switch to CCD sensor image
  - “1” : Grey Horizontal Ramp (Fixed) : [See AppendixA](#)
  - “2” : White Pattern (Uniform white image : 255 in 8Bits or 4095 in 12bits)
  - “3” : Grey Pattern (Uniform middle Grey : 128 in 8bits or 2048 in 12 bits)
  - “4” : Black Pattern (Uniform black : 0 in both 8 and 12 bits)
  - “5” : Grey vertical Ramp (moving)

The test pattern is generated in the FPGA : It’s used to point out any interface problem with the Frame Grabber. When any of the Test pattern is enabled, the whole processing chain of the FPGA is disabled.

## 7.5 Acquisition Control

GenCP address	ASCII command	GenICam command	Size	R/W	Description
0x12100	tper	<a href="#">LinePeriod</a>	4	RW	Line period from 1 (0.1 $\mu$ s) to 65535 (6553.5 $\mu$ s) step 1 (0.1 $\mu$ s)
0x12104	tpmi	<a href="#">LinePeriodMin</a>	4	R	Minimum line period
-	-	<a href="#">AcquisitionLineRate</a>	4	R	= 1 / Line Period in Hz
0x12108	tint	<a href="#">ExposureTime</a>	4	RW	Exposure time from 15 (1.5 $\mu$ s) to 65535 (6553.5 $\mu$ s) step 1 (0.1 $\mu$ s)
0x1210C	sync	<a href="#">TriggerPreset</a>	4	RW	<b>0</b> : Set trigger preset mode to Free run timed mode, with exposure time and line period programmable in the camera <b>1</b> : Set trigger preset mode to Triggered mode with Exposure Time Internally Controlled <b>2</b> : Set trigger preset mode to Triggered mode with maximum exposure time <b>3</b> : Set trigger preset mode to Triggered mode with exposure time controlled by one signal <b>4</b> : Set trigger preset mode to Triggered mode with exposure time controlled by two signals <b>5</b> : Set trigger preset mode to Free run mode, with max exposure time and programmable line period in the camera

- **Synchronisation Mode** ([TriggerPreset](#)) : Timed or Triggered, it defines how the grabbing is synchronized. This command is available in the CommCam “Acquisition Control” section :
  - ⇒ Read function (ASCII): “**r sync**”;  
 Returned by the camera :
    - “**0**” : Internal Line Trigger with Exposure time Internally Controlled (Free Run).
    - “**1**” : External Trigger with Exposure Time Internally Controlled.
    - “**2**” : External Trigger with maximum Exposure time
    - “**3**” : One External with Exposure Time Externally Controlled. The same Trigger signal defines the line period and its low level defines the exposure time.
    - “**4**” : Two External Triggers with Exposure Time Externally Controlled : CC2 defines the start of the exposure (and also the start Line) and CC1 defines the Stop of the exposure.
    - “**5**” : Internal Line Trigger with maximum Exposure Time
  - ⇒ Write function (ASCII): “**w sync**” <value>



*The Timing diagrams associated to each Synchronization mode and the Timing values associated are detailed in the [APPENDIX B](#) of this document.*

- **Exposure time** ([ExposureTime](#)): Defines the exposure time when set in the Camera. This command is available in the CommCam “Acquisition Control” section :
  - ⇒ Read function (ASCII): “**r tint**”;  
 Returned by the camera : Integer from 15 to 65535 (=1,5 $\mu$ s to 6553,5 $\mu$ s by step of 0,1 $\mu$ s)
  - ⇒ Write function (ASCII): “**w tint**” <value> ;

This value of exposure time is taken in account only when the synchronisation mode is “free run” (0) or “Ext Trig with Exposure time set” (1). Otherwise it’s ignored.



Due to the limitation of the timing pixel inside the sensor, the Exposure time has to be set by taking in account the limitation detailed in the [APPENDIX B](#) of this document.  
The **Minimum exposure time** which can be set is **1.5µs**

- **Line Period** (*LinePeriod*) : Defines the Line Period of the Camera in Timed mode. This command is available in the CommCam “Acquisition Control” section :
  - ⇒ Read function (ASCII): “**r tper**”;
  - Returned by the camera : Integer from 1 to 65536 (=0.1µs to 6553.6µs by step of 100ns)
  - ⇒ Write function (ASCII): “**w tper**” <value>;

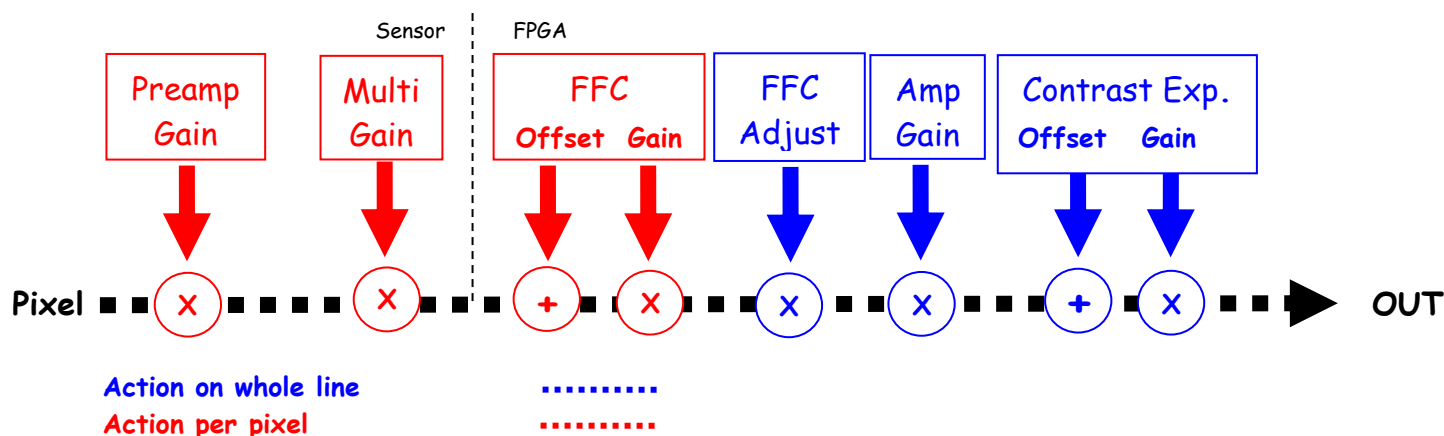
The line period is active only in modes Sync 0 and Sync 5. It's also disabled if in Free Run (Sync 0), the Integration time is set higher than the Line Period.



The Tables of the minimum Line Period (Max Line Rate) versus the Data rate and the output mode chosen are given in [Appendix C \(Chap. 10.2\)](#) of this document.

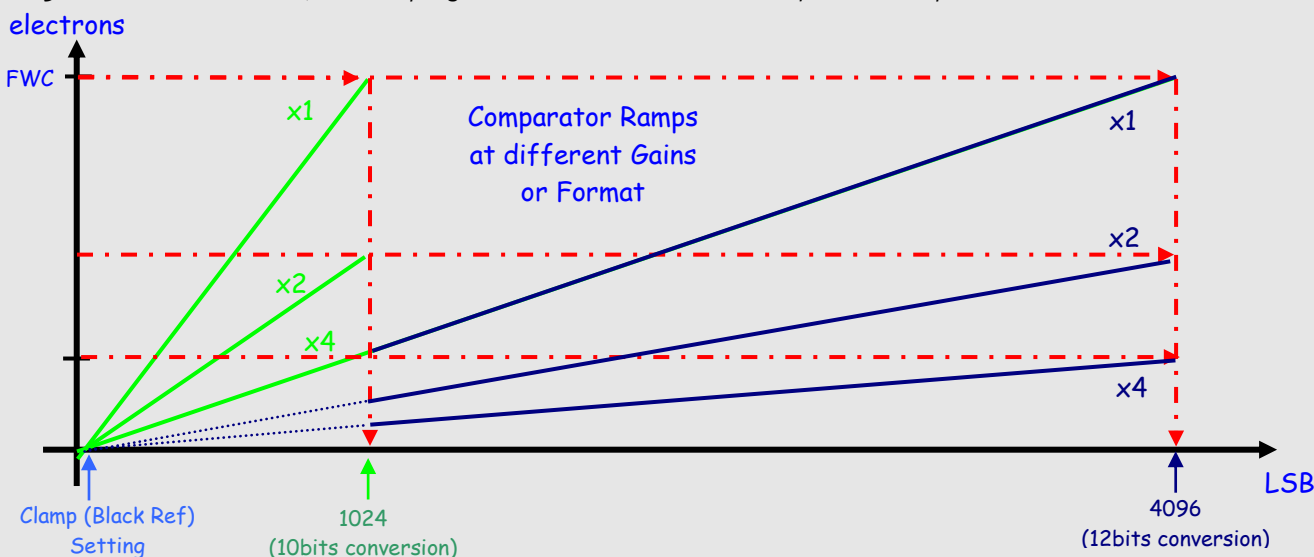
## 7.6 Gains and Offsets

GenCP address	ASCII command	GenICam command	Size	R/W	Description
0x12200	pamp	GainAbs GainSelector = AnalogAll	4	RW	Pre-amplifier gain to: 0 : x1 1 : x2 2 : x4
0x12204	gain	GainAbs GainSelector = GainAll	4	RW	Digital gain from 0dB (0) to +8dB (6193) step 0.002dB
0x12208	gdig	GainAbs GainSelector = DigitalAll	4	RW	Contrast expansion (digital gain) from 0dB (0) to +14dB (255) step 0.135dB (1)
0x1220C	offs	BlackLevelRaw BlackLevelSelector = All	4	RW	Common black level from -4096 to 4095 step 1
0x12210	mclg	MultiGain	4	RW	Only available with binning Mode (10µm pixel only) 0: Multi Column Gain x1 1: Multi Column gain x 1/2



### Analog Gain in the ADC

The only analog Gain available in the UNIIQA+ is located at the sensor level, in the ADC converter. This "Preamp Gain" is in fact a variation of the ramp of the comparator of the ADC. Then 3 Values are available : x1, x2 and x4. A gain x1 in a 12 bits conversion is equivalent to x4 in 10 bits.



- **Preamp Gain** : (*GainAbs* with *GainSelector= AnalogAll*)  
Set the Pre-amplification Gain. This command is available in the CommCam “Gain & Offset” section.
  - ⇒ Read function (ASCII): “**r pamp**”;  
Returned by the camera : Integer corresponding to one of the 3 different step values :
    - 0 : x1 (0dB)
    - 1 : x2 (6dB)
    - 2 : x4 (12dB)
  - ⇒ Write function (ASCII): “**w pamp**” <int>;
- **Gain**: (*GainAbs* with *GainSelector= GainAll*)  
Set the Amplification Gain. This command is available in the CommCam “Gain & Offset” section :
  - ⇒ Read function (ASCII): “**r gain**”;  
Returned by the camera : Value from 0 to 6193 corresponding to a Gain range of 0dB to +8dB calculated as following :  $\text{Gain(dB)} = 20 \cdot \log(1 + \text{Gain}/4096)$ .
  - ⇒ Write function (ASCII): “**w gain**” <int>;
- **Digital Gain** (*GainAbs* with *GainSelector= DigitalAll*) : Set the global Digital Gain. This command is available in the CommCam “Gain & Offset” section :
  - ⇒ Read function (ASCII): “**r gdig**”;  
Returned by the camera : Integer value from 0 to 255. The corresponding Gain is calculated as  $20 \log(1 + \text{val}/64)$  in dB
  - ⇒ Write function (ASCII): “**w gdig**” <int>;
- **Digital Offset** (*BlackLevelRaw* with *BlackLevelSelector= All*) : Set the global Digital Offset. This command is available in the CommCam “Gain & Offset” section :
  - ⇒ Read function (ASCII): “**r offs**”;  
Returned by the camera : Value from -4096 to +4095 in LSB
  - ⇒ Write function (ASCII): “**w offs**” <int>;
- **Multi-Column Gain** (*MultiGain*) : Enables the Multi-Column Gain of x0.5 . Available only in the 10x10µm pixels sizes (2048, 1024 and 512 pixels). This value is available in the CommCam “Image Format Control” section :
  - ⇒ Read function (ASCII): “**r mclg**”;  
Return by the sensor : “0” if disabled (Gain x1 by default); “1” if Gain x0.5 activated.
  - ⇒ Write Function (ASCII): “**w mclg** <value>”
    - “0” : Default Gain x1 is active.
    - “1” : Gain x0.5 is enabled



## Why Using a Multi-Column Gain of x0.5 ?

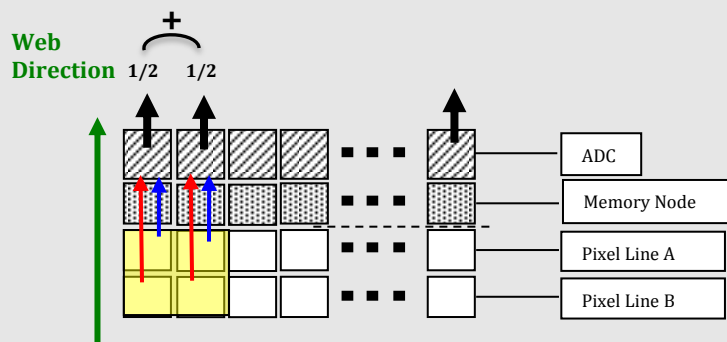
When the Pixel is 10x10µs, it is issued from a binning of 4 Pixels 5x5µm.

The binning is made in two steps : a “TDI-Like” Summation on the column before the ADC conversion and then a Summation of the 2 columns in the sensor.

This last summation can be done after a division by 2 of each column value :

In this case, the Full Well capacity is multiplied by x2 (two output registers are used) but the noise divided by  $\sqrt{2}$  therefore the SNR is improved by a factor of  $\sqrt{2}$ .

⇒ This is the “High Dynamic” mode of the UNiiQA+



## 7.7 Flat Field Correction

GenCP address	ASCII command	GenlCam command	Size	R/W	Description
0x12300	ffcp	<a href="#">FFCEnable</a>	4	RW	0 : Disable : Raw sensor 1 : Enable
0x12304	rsto	<a href="#">FPNReset</a>	4	WO	Reset FPN coefficients
0x12308	rstg	<a href="#">PRNUReset</a>	4	WO	Reset PRNU coefficients
0x1230C	calo	<a href="#">FPNCalibrationCtrl</a>	4	RW	FPN calibration control Read : 0 : no calibration in progress 1 : Calibration in progress Write : 0 : stop calibration 1 : Start Calibration
0x12310	calg	<a href="#">PRNUCalibrationCtrl</a>	4	RW	FPN calibration control Read :   0 : no calibration in progress 1 : Calibration in progress Write :   0 : stop calibration 1 : Start Calibration
0x12314	lffw	<a href="#">LowFilterFFCWidth</a>	4	RW	Width of the low filter for PRNU calculation : From 0 to 32
0x12318	ffad	<a href="#">FFCAdjust</a>	4	RW	0 : Disable 1 : Enable
0x1231C	tfad	<a href="#">FFCAutoTargetLevel</a>	4	RW	FFC target adjust level from 0 to 4095 (step 1)
-	ffca	<a href="#">FFCAddress</a>	4	RO	Set the FFC address to access auto incremental (after each FFC access)
0x12400	ffco	<a href="#">FPNCoefficientsAccess</a>	8192 /2	RW	Access to FPN coeff. Format S9.1: -256 (512) to -1 (1023), 0 (0) to 255.5 (511) step 0.5
0x13400	ffcg	<a href="#">PRNUCoefficientsAccess</a>	8192 /2	RW	Access to PRNU coeff. Format S1.13: 1 (0) to x2.999878 (16383) step 1/8192

### 7.7.1 Activation and Auto-Adjust

- **FFC Activation** ([FFCEnable](#)) : Enable/disable the Flat Field Correction. This command is available in the CommCam “Flat Field Correction” section :
  - ⇒ Read function (ASCII): “**r ffcp**” : Returns the FFC Status (0 if disabled, 1 if enabled)
  - ⇒ Write function (ASCII):
    - “**w ffcp 1**” (ASCII): Enable the FFC.
    - “**w ffcp 0**” (ASCII) : Disabled the FFC
- **FFC Adjust Function** : This Feature is available in the CommCam “Flat Field Correction/ Automatic Calibration” section :
  - **Gains adjust** ([FFCAdjust](#)): Enable/Disable the function
    - ⇒ Read function (ASCII): “**r ffad**”. Returns the status of the function (0 if disabled)
    - ⇒ Write function(ASCII) :
      - “**w ffad 0**” (ASCII): Disable the FFC Adjust function.
      - “**w ffad 1**” (ASCII) : Enable the FFC Adjust function.
  - **Auto Adjust Target Level** ([FFCAutoTargetLevel](#)): set the value for the User Target.
    - ⇒ Read function (ASCII): “**r tfad**”. Returns the Target value (from 0 to 4095)
    - ⇒ Write function (ASCII): “**w tfad <value>**” : Set the Target Value (in 12bits)





## FFC Adjust : A good usage.

When there are several Cameras to set up in a system on a single line, the most difficult is to have a uniform lightning whole along the line.

If each Camera performs its own Flat field correction, relative to the max of each pixel line, the result will be a succession of Camera lines at different levels.

=> The FFC Adjust function allows to set the same target value for all the Cameras in the system and then to get a perfect uniform line whole along the system with a precision of 1 LSB to the Target.

The Maximum correction is x2 the highest value of the line.

The reasonable value for the User Target is not more than around 20% of the max value of the line.

## 7.7.2 Automatic Calibration

- **FFC Low Band Filter** (*FFCAutoTargetLevel*): set the value for the User Target.
  - ⇒ Read function (ASCII): “**r lffw**”. Returns the Filter Interval size (from 0 to 32)
  - ⇒ Write function (ASCII): “**w lffw <value>**” : Set the Interval size for the filter (0 / 1 ... 32)
    - 0 : Disables the FFC Low Band Filter
    - 1 to 32 : Set the interval size (+/- the value around the pixel) for the Low Band filter

When you can't provide a moving Target to the Camera during the PRNU Calibration you can setup the FFC Low Band Filter in order to remove the defect from the Target before calculating the FFC parameters. The Value set in the FFC filter defined the size of the interval around each pixel : The Filter will replace each pixel value by the average on the interval.



The FFC Low band filter is just an help to make in use the FFC (PRNU part) more easily : This can be done with a non-moving white paper as its defaults will be filtered in order to not being taken in account in the PRNU Correction.

**Don't forget to reset the filter (to “0”) after usage.**

- **FPN/DSNU Calibration :**
  - **FPN Calibration Control** (*FPNCalibrationCtrl*) : Launch or abort of the FPN process for the Offsets calculation. These commands are available in the CommCam “Flat Field Correction / Automatic Calibration ” section :
    - ⇒ Read function (ASCII): “**r calo**” : Returns the FPN Calculation Process Status (0 if finished, 1 if processing)
    - ⇒ Write function (ASCII):
      - “**w calo 1**” : Launch the FPN Calibration Process.
      - “**w calo 0**” : Abort the FPN Calibration Process.
  - **FPN Coefficient Reset** (*FPNReset*) : Reset the FPN (Offsets) coefficient in Memory. This command is available in the CommCam “Flat Field Correction / Manual Calibration ” section :
    - ⇒ Write function(ASCII) : “**w rsto 0**” : Reset (set to 0) the FPN coefficients in memory. This doesn't affect the FFC User Memory Bank but only the active coefficients in Memory.

- **PRNU Calibration :**

- **PRNU Calibration Control** ([FFCCalibrationCtrl](#)) : Launch or abort of the PRNU process for the Gains calculation. This command is available in the CommCam “Flat Field Correction / Automatic Calibration” section :
  - ⇒ Read function : **“r calg”** (ASCII): Returns the PRNU Calculation Process Status (0 if finished, 1 if processing)
  - ⇒ Write function (ASCII):
    - **“w calg 1”** : Launch the PRNU Calibration Process.
    - **“w calg 0”** : Abort the PRNU Calibration Process.
- **PRNU coefficient Reset** ([PRNUReset](#)) : Reset the PRNU (Gains) coefficient in Memory. This command is available in the CommCam “Flat Field Correction / Manual Calibration” section :
  - ⇒ Write function : **“w rstg 0”** (ASCII): Reset (set to “x1”) the PRNU coefficients in memory. This doesn’t affect the FFC User Memory Bank but only the active coefficients in Memory.



Some Warnings can be issued from the PRNU/FPN Calibration Process as “pixel Overflow” or “Pixel Underflow” because some pixels have been detected as too high or too low in the source image to be corrected efficiently. The Calculation result will be proposed anyway as it’s just a warning message. The Status Register is the changed and displayed in CommCam “Status” section : Register status is detailed [chap §7.2](#).



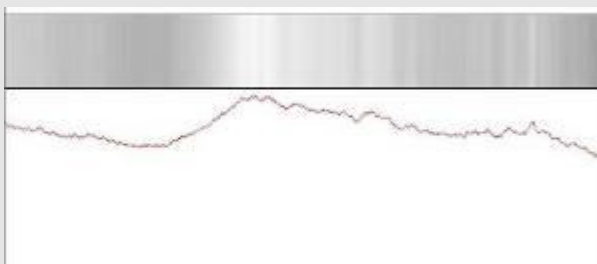
## How is performed the Flat Field Correction ?

### ***What is the Flat Field correction (FFC) ?***

The Flat Field Correction is a digital correction on each pixel which allows :

- To correct the Pixel PRNU (Pixel Response Non Uniformity) and DSNU (Dark Signal Non Uniformity)
- To Correct the shading due to the lens
- To correct the Light source non uniformity

**Before**



**After**



### ***How is calculated / Applied the FFC ?***

The FFC is a digital correction on the pixel level for both Gain and Offset.

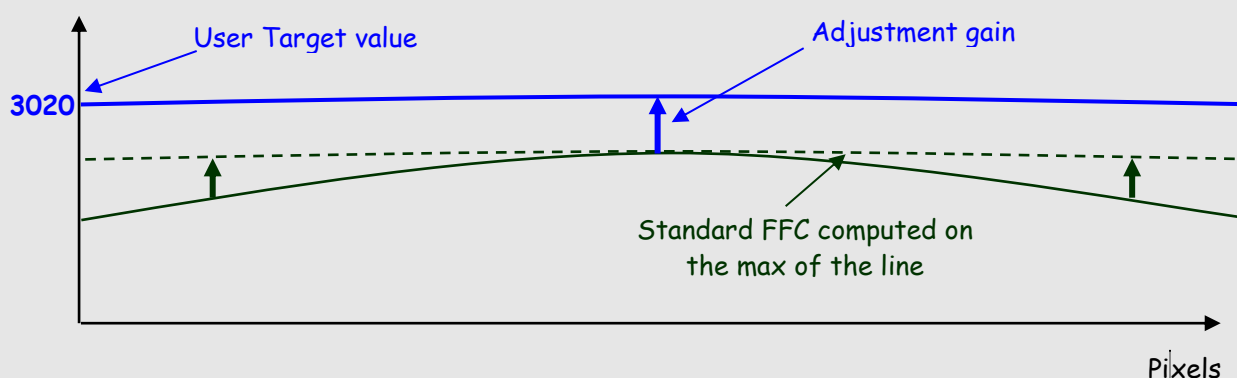
- Each Pixel is corrected with :
  - An Offset on 10 bits (Signed Int S9.1). They cover a dynamic of  $\pm 256$  LSB in 12bits with a resolution of 1/2 LSB 12bits. Offset : the MSB is the sign, the rest of 9bits is from 0 .. 256 with precision of 1/2
  - A Gain on 12 bits (Unsigned Int U1.13) with a max gain value of **x4.999**

The calculation of the new pixel value is :  $P' = (P + \text{Off}).(1 + \text{Gain}/1024)$ . Gain : 0 to 4095

The FFC processing can be completed with an automatic adjustment to a global target. This function is designed as “FFC Adjust”. This adjustment to a User target is done by an internal hidden gain which is re-calculated each time the FFC is processed while the FFC adjust function is enabled.

The FFC is always processed with the max pixel value of the line as reference. If enabled, the FFC adjust module (located at the output of the FFC module) calculates the adjustment gain to reach the target defined by the User.

When the FFC result is saved in memory, the adjust gain and target are saved in the same time in order to associate this gain value with the FFC result.



## How to perform the Flat Field Correction ?

### FPN/DSNU Calibration

- Cover the lens
- Launch the FPN Calibration : Grab and calculation is performed in few seconds

### PRNU Calibration

The User must propose a white/grey uniform target to the Camera (not a fixed paper).

The Gain/Light conditions must give a non saturated image in any Line.

The Camera must be set in the final conditions of Light/ Gain and in the final position in the System.

If required, set a user target for the FFC adjust and enable it.

- White uniform (moving) target. Use The FFC Low Band Filter if the Target can't move. This will remove the defects of the target itself
- Launch the FFC
- Enable the FFC
- You can save the FFC result (both FPN+PRNU in the same time) in one of the 4 x FFC User Banks.
- The user target and Gain are saved with the associated FFC in the same memory.
- Remove the FFC Low Band filter (set to 0) if used during the Process.

### Advices

The UNiiQA+ Cameras have 4 x FFC Banks to save 4 x different FFC calibrations. You can use this feature if your system needs some different conditions of lightning and/or Gain because of the inspection of different objects : You can perform one FFC to be associated with one condition of Gain/setting of the Camera ( 4 Max) and recall one of the four global settings (Camera Configuration + FFC + Line Quarters Balance) when required.

## 7.7.3 Manual Flat Field Correction

The FFC Coefficients can also be processed outside of the Camera or changed manually by accessing directly their values in the Camera : This is the “Manual” FFC.

In CommCam, the User can access to a specific interface by clicking on “click for extended control” in both “Manual FFC calibration” and “Manual FPN calibration sections” :



This will allow the user to upload/download out/in the Camera the FFC coefficients in/from a binary or text file that can be processed externally.



It is recommended to setup the baud rate at the maximum value possible (230400 for example) otherwise the transfer can take a long time.

- **Set FFC Address memory access** : Set the memory address for the direct access to both PRNU/ FPN coefficients for reading or writing. After each read or write action, this address is incremented of 128
  - ⇒ Write function (ASCII):” **w ffcga <addr>** : Set the address in memory for the next read/write command of the PRNU/FPN Coefficients.
    - Start address for Offsets (FPN) : 0x12400
    - Start address for Gains (PRNU) : 0x13400
 . **<addr>** auto increments automatically after each write command.
- **FPN coefficients modification** : Direct access to the FPN coefficients for reading or writing. The FPN coefficients are read packets of x128 coefficients :
  - ⇒ Read function (ASCII):” **r ffcg** : Read 128 consecutive FPN user coefficients starting from address set by the command **fccg**. Returned value is in hexadecimal, without space between values (2 Bytes per coefficient). **<addr>** auto increments automatically after each read command.
  - Write function (ASCII):” **w ffcg <val>** : Write 128 consecutive FPN user coefficients starting address set by the command **fccg**. **<val>** is the concatenation of individual FPN values, without space between the values (2 Bytes per coefficient). **<addr>** auto increments automatically after each write command.
- **PRNU coefficients modification** : Direct access to the PRNU coefficients for reading or writing. The PRNU coefficients are read packets of x128 coefficients :
  - ⇒ Read function (ASCII):” **r ffcg** : Read 128 consecutive PRNU user coefficients starting from address set by the command **fccg**. Returned value is in hexadecimal, without space between values (2 Bytes per coefficient). **<addr>** auto increments automatically after each read command.
  - ⇒ Write function (ASCII):” **w ffcg <val>** : Write 128 consecutive PRNU user coefficients starting from address set by the command **fccg**. **<val>** is the concatenation of individual PRNU values, without space between the values (2 Bytes per coefficient). **<addr>** auto increments automatically after each write command.

## 7.8 Save & Restore FFC and Configuration User set

GenCP address	ASCII command	GenICam command	Size	R/W	Description
0x17000	rcfg	UserSetLoad	4	RW	Restore current UserSet from UserSet bank number <val>, from 0 to 5; <val> comes from UserSetSelector.
0x17004	scfg	UserSetSave	4	WO	Save current UserSet to UserSet bank number <val>, from 1 to 4; <val> comes from UserSetSelector. 0 cannot be saved.
0x17008	rffc	RestoreFFCFromBank	4	RW	Restore current FFC (including FPN and FFCGain) from FFC bank number <val>, from 0 to 4; <val> comes from UserFFCSelector (XML feature). Bank#[0] are FFC sensor Bank#[1-4] are FFC user
0x1700C	sffc	SaveFFCToBank	4	WO	Save current FFC (including FPN and FFCGain) to FFC bank number <val>, from 1 to 4; <val> comes from FFCSelector (XML feature).

### 7.8.1 Save & Restore FFC

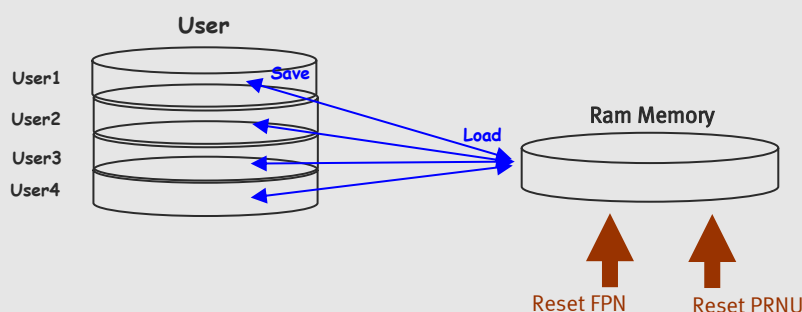
The new-processed FFC values can be saved or restored in/from 4 x User banks.  
 Both Gains and Offsets in the same time but also the FFC Adjust User target and associated gain.  
 These functions are available in the Flat Field correction/Save & Restore FFC section :

- **Restore FFC from Bank** (*RestoreFFCFromBank*) : Restore the FFC from a Bank in the current FFC.
  - ⇒ Read function : “r rffc” (ASCII): Get the current FFC Bank used  
 Returned by the camera : 0 for Factory bank or 1 to 4 for User banks
  - ⇒ Write function : “w rffc <val>” (ASCII): Bank <val> 1 to 4 for User banks

Note : Factory means neutral FFC (no correction).
- **Save FFC in User Bank** (*SaveFFCToBank*) : Save current FFC in User Bank
  - ⇒ Can not de read
  - ⇒ Write function : “w sffc <val>” (ASCII): User bank <val> if from 1 to 4.



#### FFC User Bank Usage



#### At the power up :

- Last User Bank used is loaded in RAM

#### Reset a User bank :

- Reset the RAM (FPN/PRNU individually)  
 - Save in the bank to reset

## 7.8.2 Save & Restore Settings

The settings (or Main configuration) of the Camera can be saved in 4 different User banks and one Integrator bank. This setting includes also the FFC and LUT enable

This function is available in the Save & Restore Settings section :

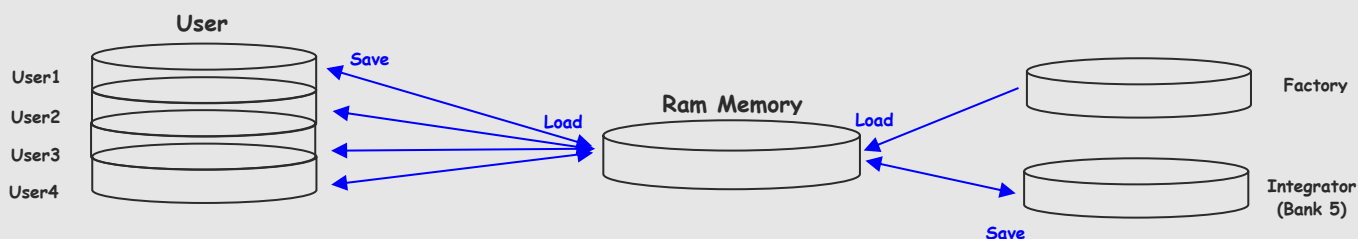
- **Load settings from Bank** : Allows to restore the Camera settings.
  - ⇒ Read function : “**r rcfg**” (ASCII): Get the current Tap Bank in use
  - ⇒ Write function : “**w rcfg <val>**” (ASCII): Load settings from bank <val> (0: Factory , 1 to 4 for Users, 5 for Integrator)
- **Save settings to Bank** : Allows to save the Camera settings in User or Integrator Bank
  - ⇒ Write function : “**w scfg <val>**” (ASCII): Save the current settings in the User bank <val> (1 to 4 for User, 5 for Integrator)



The integrator bank (User Set5) can be written only if the Camera is set in integrator mode (Privilege level = 1). This integrator bank can be used as a « Factory default » by a system integrator.



### Configuration Bank Usage



**At the power up** : Last User Bank used is loaded in RAM

“Integrator” Bank (5) can be locked by switching the Camera in “User” mode (cf : Privilege feature). Then it can’t be saved any more without switching back the Camera in “Integrator” Mode.



## 8 APPENDIX A: Test Patterns

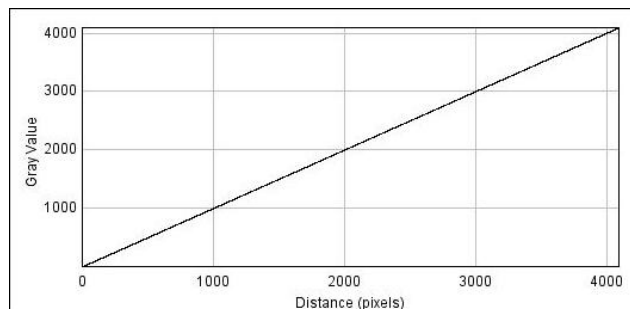
The Main test pattern is a fixed ramp from first pixel (value 0) to the last one (value 4096)



### 8.1 4k Pixels, 12bits

Increment of 1 grey level at each pixel :

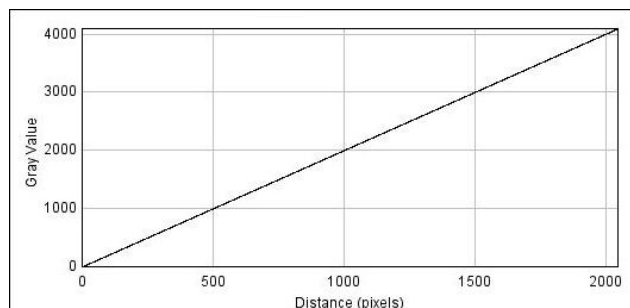
Pixel	0	1	2	3	.....	4093	4094	4095
Value	0	1	2	3	.....	4093	4094	4095



### 8.2 2k Pixels, 12bits

Increment of 2 grey level at each pixels :

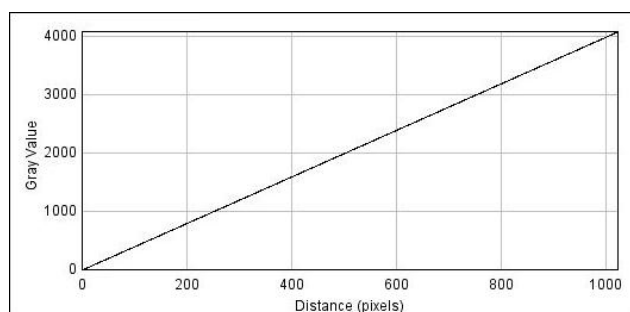
Pixel	0	1	2	3	.....	2045	2046	2047
Value	0	2	4	6	.....	4090	4092	4094



### 8.3 1k Pixels, 12bits

Increment of 4 grey level at each pixels :

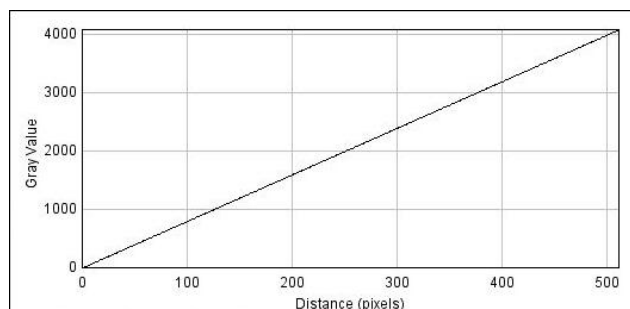
Pixel	0	1	2	3	.....	1020	1022	1023
Value	0	4	8	12	.....	4084	4088	4092



### 8.4 0.5k Pixels, 12bits

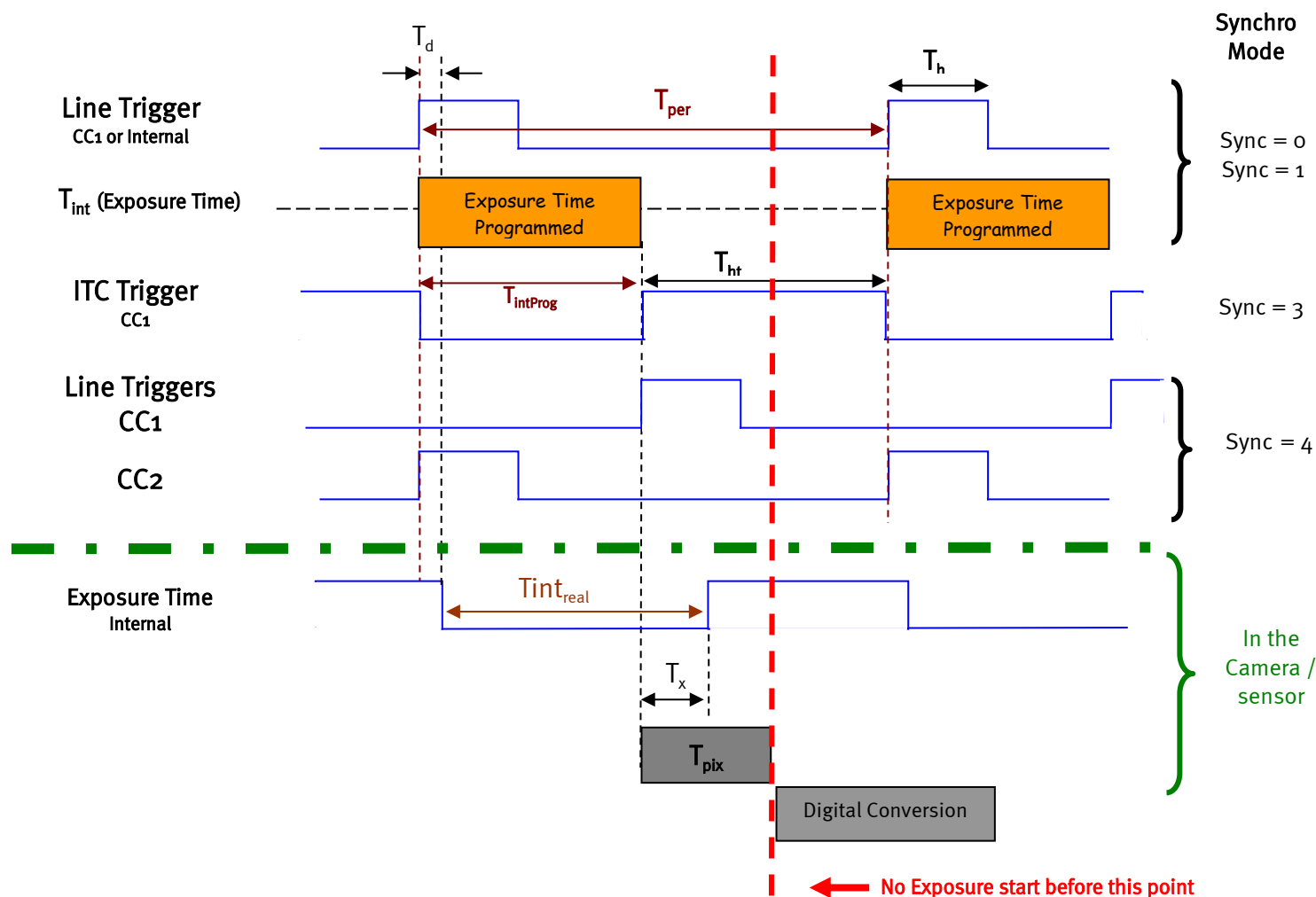
Increment of 8 grey level at each pixels :

Pixel	0	1	2	3	.....	509	510	511
Value	0	8	16	24	.....	4072	4080	4088



## 9 APPENDIX B: Timing Diagrams

### 9.1 Synchronization Modes with Variable Exposure Time



$T_{pix}$  : Timing Pixel. During this uncompressible period, the pixel and its black reference are read out to the Digital converter. During the first half of this timing pixel (read out of the black reference), we can consider that the exposure is still active.

**Digital Conversion** : During the conversion, the analog Gain is applied by the gradient of the counting ramp (see next chapter : Gain & Offset). The conversion time depends on the pixel format :

- 8 or 10 bits : **6 $\mu$ s**
- 12 bits : **24 $\mu$ s**

This conversion is done in masked time, eventually during the next exposure period.

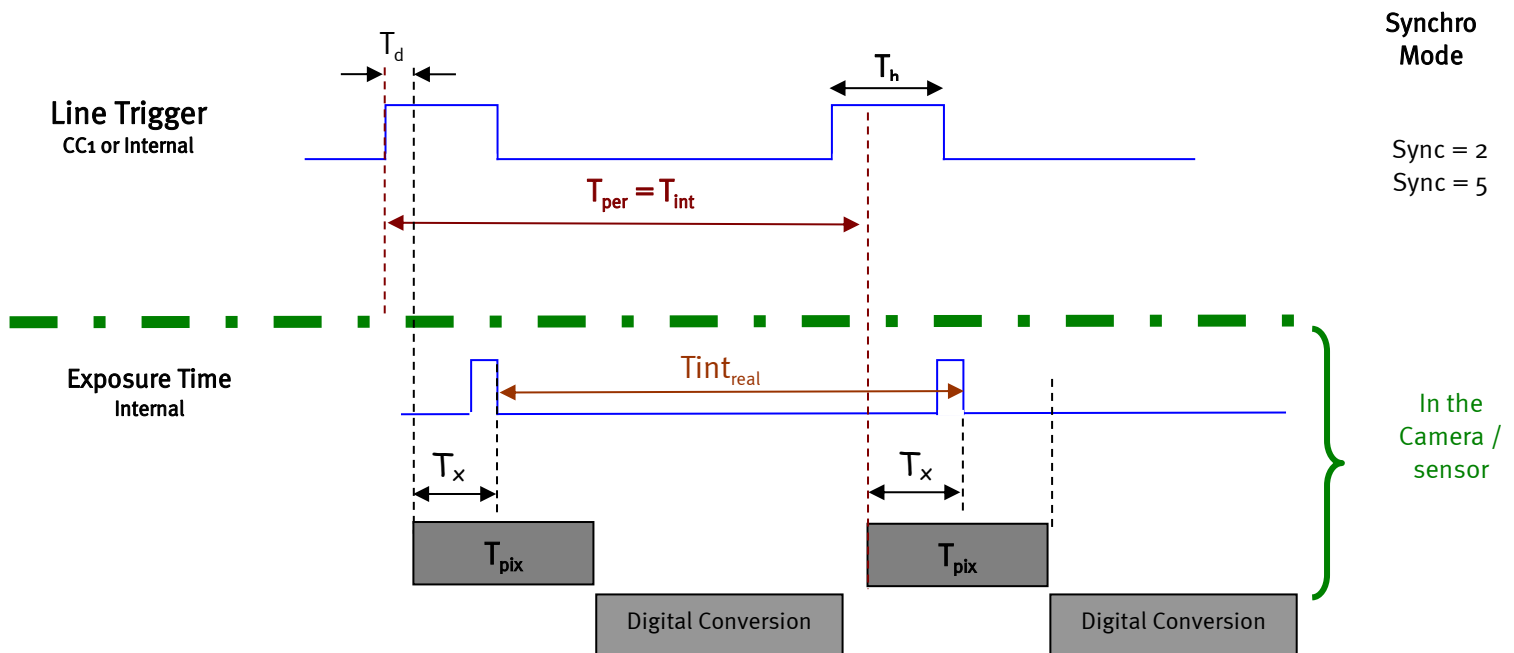
$T_d$  : Delay between the Start exposure required and the real start of the exposure.



If  $T_{per}$  is the Line Period (internal or external coming from the Trigger line), in order to respect this line Period, the Exposure Time as to be set by respecting :  $T_{int} + T_{pix} \leq T_{per}$   
Then, the real exposure time is :  $T_{int_{real}} = T_{int} + T_x - T_d$   
In the same way, The high level period of the Trig signal in sync=3 mode,  $T_{ht} \geq T_{pix}$

For a Line Period of  $LinePer$ , the maximum exposure time possible without reduction of line rate is :  $T_{int_{max}} = T_{per} - T_{pix}$  ( $T_{pix}$  is defined above) but the effective Exposure Time will be about  $T_{int_{real}} = T_{int} + T_x - T_d$

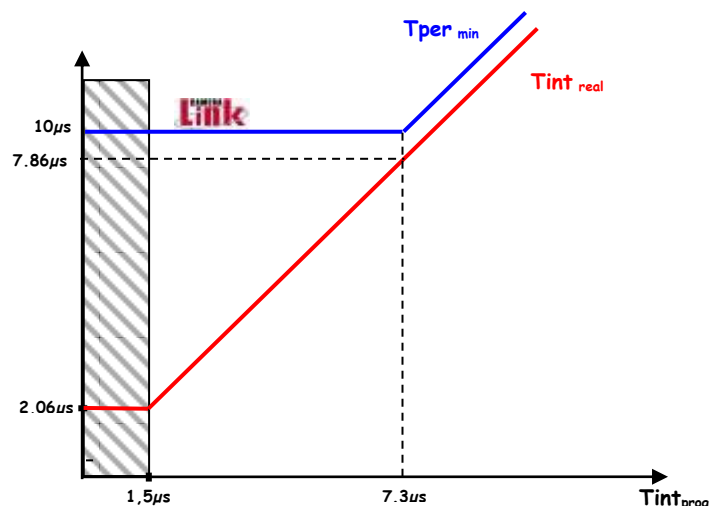
## 9.2 Synchronisation Modes with Maximum Exposure Time



In these modes, the rising edge of the Trigger (internal or External) starts the readout process ( $T_{pix}$ ) of the previous integration. The Real exposure time ( $T_{int_{real}}$ ) is finally equal to the Line Period ( $T_{per}$ ) even if it's delayed from ( $T_x + T_d$ ) from the rising edge of the incoming Line Trigger.

## 9.3 Timing Values

Label	Min	Unit
$T_{pix}$	2.7	$\mu s$
$T_x$	1.26	$\mu s$
$T_h$	0.120	$\mu s$
$T_{ht}$	$T_{pix}$	$\mu sec$
$T_d$	0.7	$\mu s$

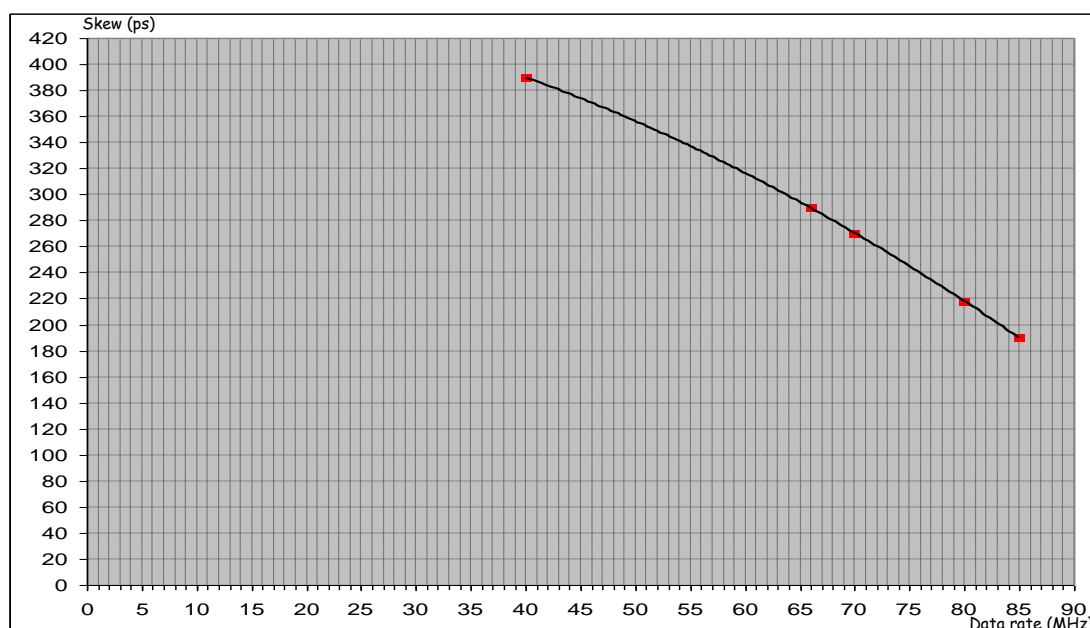


## 10 APPENDIX C: CameraLink Data Cables

### 10.1 Choosing the Cable

You may check the compliance of your CameraLink cables with the transportation of the 85MHz data rate.  
The main parameter to be checked in the cable specification is the skew (in picoseconds)  
This parameter is given for a dedicated maximum value per meter of cable (as max : 50ps/m)

The CameraLink Standards defines the maximum total skew possible for each data rate :



Here is a following example of cable and the cable length limitation in accordance with the standard :

Conductor Size: 28 AWG Stranded	
Propogation Velocity: 1.25 ns/ft [4.1 ns/m ]	
Skew (within pair): 50 ps/meter maximum	
Skew (channel skew per chipset): 50 ps/meter maximum	

DataRate	Skew	Cable Length
40Mhz	390ps	7,8m
66MHz	290ps	5,8m
70MHz	270ps	5,4m
80MHz	218ps	4,36m
85MHz	190ps	3,8m

## 10.2 Choosing the Data Rate

### Maximum Line Rates tables versus Data rate and Definition

#### 10.2.1 High Speed Models

Data Frequency : 85MHz										
Definition	Base 2 Taps 8-10/12bits		Base 1 Tap 8-10/12bits		Medium 8-10/12bits		Full 8 x 8bits		Full+ 10 x 8bits	
	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)
4096 Pixels	40/40	25/25	20/20	50/50	80/40	12.5/25	100	10.0	100	10
2048 Pixels	80/40	12.5/25	40/40	25/25	100/40	10/25	100	10.0	NA	NA
1024 Pixels	100/40	10/25	80/40	12.5/25	100/40	10/25	NA	NA	NA	NA
512 Pixels	100/40	10/25	100/40	10/25	NA	NA	NA	NA	NA	NA

Data Frequency : 60MHz										
Definition	Base 2 Taps 8-10/12bits		Base 1 Tap 8-10/12bits		Medium 8-10/12bits		Full 8 x 8bits		Full+ 10 x 8bits	
	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)
4096 Pixels	28.57	35	14.3/14.3	70/70	57.2/40	17.5/25	100	10.0	100	10.0
2048 Pixels	57.14/40	17.5/25	28.6/28.6	35/35	100/40	10/25	100	10.0	NA	NA
1024 Pixels	100/40	10/25	57.1/40	17.5/25	100/40	10/25	NA	NA	NA	NA
512 Pixels	100/40	10/25	100/40	10/25	NA	NA	NA	NA	NA	NA

Data Frequency : 42.5MHz										
Definition	Base 2 Taps 8-10/12bits		Base 1 Tap 8-10/12bits		Medium 8-10/12bits		Full 8 x 8bits		Full+ 10 x 8bits	
	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)
4096 Pixels	20/20	50/50	10/10	100/100	40/40	25/25	80	12.5	100	10
2048 Pixels	40/40	25/25	20/20	50/50	80/40	12.5/25	100	10	NA	NA
1024 Pixels	80/40	12.5/25	40/40	25/25	100/40	10/25	NA	NA	NA	NA
512 Pixels	100/40	10/25	80/40	12.5/25	NA	NA	NA	NA	NA	NA

#### 10.2.2 Essential Models

Data Frequency : 85MHz				
Definition	Base 2 Taps 8-10/12bits		Base 1 Tap 8-10/12bits	
	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)
4096 Pixels	20/20	50/50	20/20	50/50
2048 Pixels	40/40	25/25	40/40	25/25
1024 Pixels	40/40	25/25	40/40	25/25
512 Pixels	40/40	25/25	40/40	25/25

Data Frequency : 60MHz				
Definition	Base 2 Taps 8-10/12bits		Base 1 Tap 8-10/12bits	
	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)
4096 Pixels	20/20	50/50	14.6/14.6	68.5/68.5
2048 Pixels	40/40	25/25	29.2/29.2	34.3/34.3
1024 Pixels	40/40	25/25	40/40	25/25
512 Pixels	40/40	25/25	40/40	25/25

Data Frequency : 42.5MHz				
Definition	Base 2 Taps 8-10/12bits		Base 1 Tap 8-10/12bits	
	Line Rate Max (kHz)	Tper Min (µs)	Line Rate Max (kHz)	Tper Min (µs)
4096 Pixels	20/20	50/50	10/10	100/100
2048 Pixels	40/40	25/25	20/20	50/50
1024 Pixels	40/40	25/25	40/40	25/25
512 Pixels	40/40	25/25	40/40	25/25

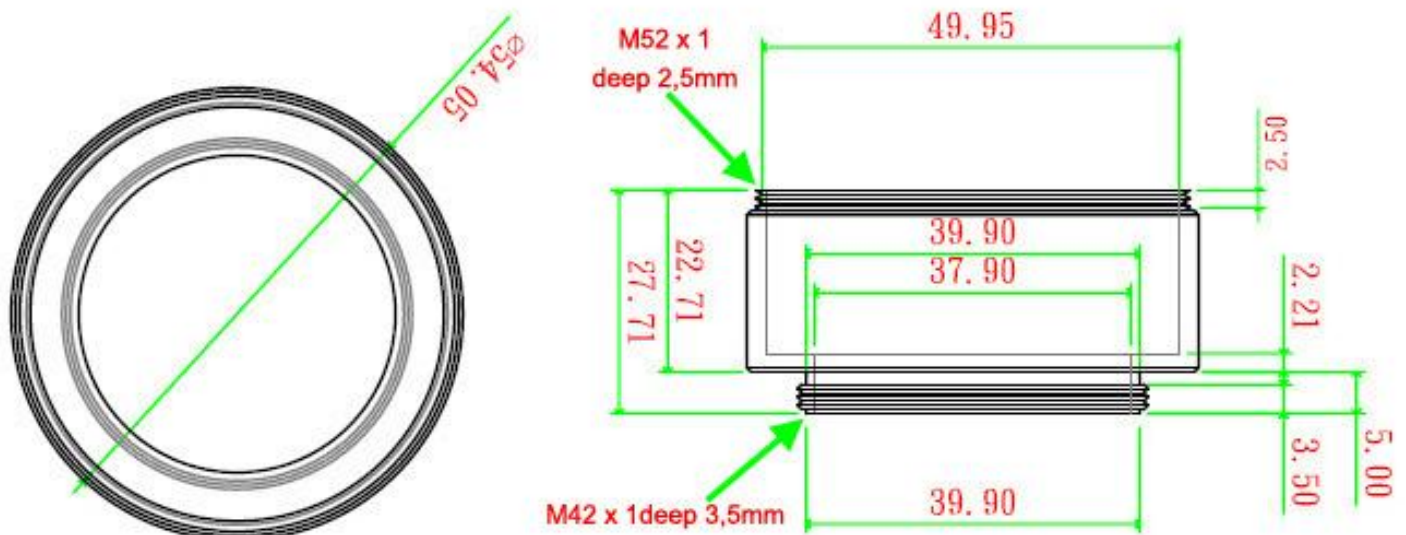
## 11 APPENDIX D: Lens Mounts

### 11.1 F-Mount



F Mount: (Part number EV50-MOUNT-F)

Drawing for the additional part (except Nikon BR3) :

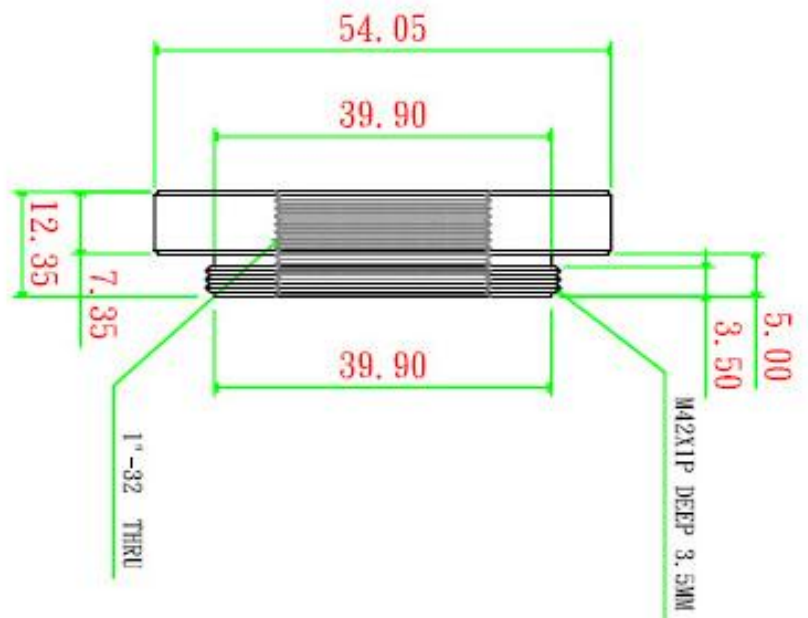
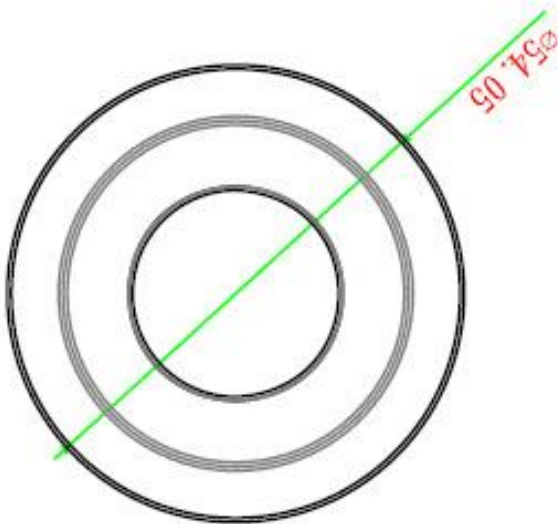




11.2 C-Mount



C Mount : (Part number EV50-MOUNT-C)





## 12 APPENDIX G: Revision History

Manual Revision	Comments / Details	Firmware version	1 <sup>st</sup> CommCam compliant Version
Rev A	First release	1.0.4	2.4.0
Rev B	Documentation correction. Standby mode removed. New output modes in Base (all models) : 1 Tap and 2Taps interlaced Frequency data rate change available on Essential models	1.1.0	2.4.3